

PART #2224**00-04 FOCUS TOP WING**

**Notice: Prefit Before Painting!
Painted or Altered Parts are Non-Refundable**

**Important: Do not fill in vent holes on the underside of the wing
Do not blow air into vent holes, it will damage the part
The flat washers must be used in conjunction with the bolts
when attaching**

Install the right and left pedestals to the center section using the 4 1/4"-20x1" bolts, and the 4 1/4"-20 washers. Place the supplied drill guides into the threaded mounting holes (*use a small piece of masking tape to hold them in place if they have a tendency to fall out*). Place the spoiler on the hatch and align in the proper position. Check for alignment using a tape measure (*side to side, front to back*). Use masking tape to secure drill guides to the deck lid and remove the spoiler, lifting straight up and leaving drill guides on the deck lid. Slide a 1/16" drill bit or a paper clip through the small hole on the drill guide/t-strip stem. Mark the surface to locate the center of the hole to be drilled. Using a 1/8" drill bit, drill a hole using the marked spot from the prior step. Drill through any inner sheet metal which prevents the bolts from access to the spoiler. Using a 5/16" drill bit, drill through the 1/8" drilled hole. Coat all raw or bare steel with etching primer. Allow to dry. Place round gaskets on mounting locations. Place spoiler on hatch. Hold in place and then secure with supplied bolts and washers.

PAINTING INSTRUCTIONS

**IMPORTANT: The following painting procedures must be followed
for proper adhesion and to prevent fish eyes.**

Now that the part has been properly pre-fit, it can be prepped for paint.

1. Clean surface to be painted with wax remover to remove any mold release contaminants.
2. Sand surface with 320 grit sandpaper and apply 2-3 coats of urethane primer.
Wet sand primer with a block & 500 grit sandpaper. Your surface is now ready for paint.
3. When selecting your paint, make sure you choose a urethane or acrylic based enamel with a hardener,
do not use lacquer.

PART #2224		
QTY	DESCRIPTION	HARDWARE #
4	HEX HEAD CAP BOLTS	10947-01380
2	HEX HEAD CAP BOLTS	13003
6	WASHERS	33004
4	TORX SCREWS	90925A194
2	ROUND GASKETS	P9112
2	DRILL GUIDES / PLASTIC T-STRIPS	TEC-001

