

**PART #2226****STAGE 1 WING**

**Notice: Prefit Before Painting!  
Painted or Altered Parts are Non-Refundable**

**Important: Do not fill in vent holes on the underside of the wing  
Do not blow air into vent holes, it will damage the part  
The flat washers must be used in conjunction with the bolts  
when attaching**

1. Install the right and left pedestals to the center section using the 4 1/4"-20x1" bolts, and the 4 1/4"-20 washers. Place the supplied drill guides into the threaded mounting holes and the light wire hole (*use a small piece of masking tape to hold them in place if they have a tendency to fall out*). Place the spoiler on the deck lid and align in the proper position. Check for alignment using a tape measure (*side to side, front to back*). Use masking tape to secure drill guides to the deck lid and remove the spoiler, lifting straight up and leaving drill guides on the deck lid. Slide a 1/16" drill bit or a paper clip through the small hole on the drill guide/t-strip stem. Mark the surface to locate the center of the hole to be drilled. Using a 1/8" drill bit, drill a hole using the marked spot from the prior step. Drill through any inner sheet metal which prevents the bolts from access to the spoiler. Using a 5/16" drill bit, drill through the 1/8" drilled hole. Using a 5/8" hole saw (*only if required*) drill an access hole for the screws to mount the spoiler.

2. There are 2 cover plates, mount them to each pedestal with the 4 torx screws supplied in the hardware packet.

3. Once the spoiler has been painted, install the third brake light by feeding the light wire through the center portion of the spoiler and attach the light with the 4 stainless steel screws provided in the hardware packet. Then feed the light wire through the driver's side pedestal and attach the pedestal to the center portion of the spoiler. Then attach the passenger side pedestal.

**PAINTING INSTRUCTIONS**

**IMPORTANT: The following painting procedures must be followed  
for proper adhesion and to prevent fish eyes.**

Now that the part has been properly pre-fit, it can be prepped for paint.

1. Clean surface to be painted with wax remover to remove any mold release contaminants.
2. Sand surface with 320 grit sandpaper and apply 2-3 coats of urethane primer.  
Wet sand primer with a block & 500 grit sandpaper. Your surface is now ready for paint.
3. When selecting your paint, make sure you choose a urethane or acrylic based enamel with a hardener, do not use lacquer.

PART #2226		
QTY	DESCRIPTION	HARDWARE #
4	1/4"-20X1" HEX HEAD CAP BOLTS	10947-01380
6	1/4"-20X3/4" HEX HEAD CAP BOLTS	13003
10	1/4"-20 WASHERS	33004
4	PHILLIPS SCREWS	93406A244
4	TORX SCREWS	90925A194
8	ROUND GASKETS	P9112
1	BRAKE LIGHT	LG1184
6	DRILL GUIDES / PLASTIC T-STRIPS	TEC-001

