

PART #3343 &3344

99-02 CHEVY FRONT BUMPER

Notice: Pre-fit before painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.
Painted or Altered Parts are Non-Refundable

Warning: The surface temperature where the 2-sided tape is applied must be 75° F or above. This temperature must be maintained for 24 hours without moving vehicle or 2-sided tape will fail.

The Cervini bumper is an overlay on to your factory bumper, some parts on your truck will not be used. Disconnect and remove your factory fog lights. Remove the air deflector on the lower portion of your bumper. Remove the tow hooks from the frame. Overlay the Cervini bumper cover on to the factory bumper, center it and secure the bumper cover in each wheel well by drilling a 1/8" hole through the existing 1/8" hole in the bumper cover and using the phillips screws supplied in the hardware packet. Bolt the support brackets to the frame and secure to the bumper as shown in **fig. A**. Your test fit is complete, remove the bumper cover from the truck. After the bumper cover has been painted install the 2-sided tape along the guideline on the upper back side of the bumper cover before it is installed as shown in **fig.B**.

Fig. A



Fig. B



PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

PART #3343 & 3344		
QTY	DESCRIPTION	HARDWARE #
2	braces	TEM-038
4	hex Bolts	13003
2	Hex nuts	36102
2	Retainers	WE2460
4	Washers	33004
6	phillips screws	32144
25	short phillips screws	10947-01704

OPTIONAL FOR PART #3343		
QTY	DESCRIPTION	HARDWARE #
1	screen	7014

OPTIONAL FOR PART #3344		
QTY	DESCRIPTION	HARDWARE #
1	screen	7014
1bx	PIAA fog lights	7020