

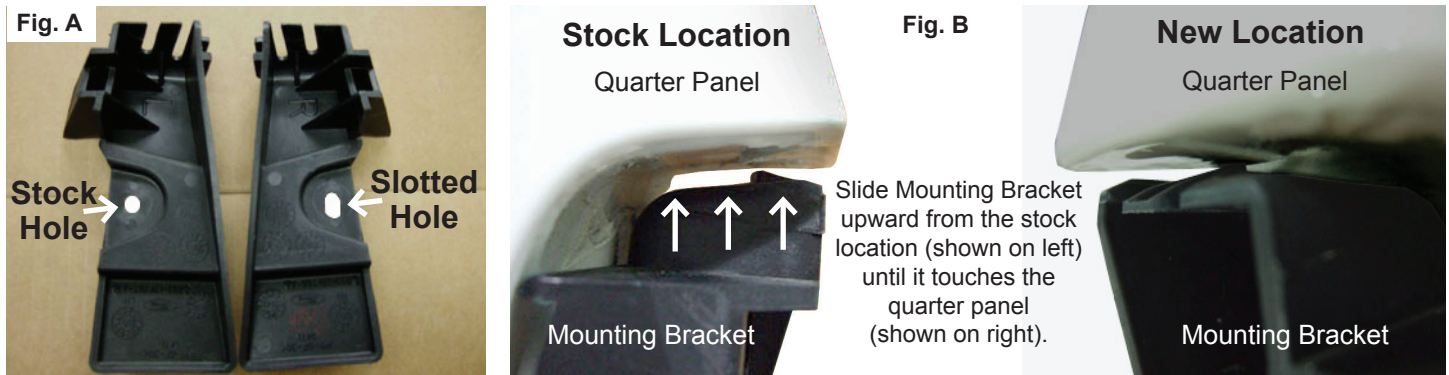
PART # 3351 05-09 STALKER REAR BUMPER SUPPORT MODIFICATION

Notice: Over time, the Ford Factory Brackets holding the bumper in place will not sufficiently support the bumper. The stock supports need to be modified to hold the bumper in the proper location.

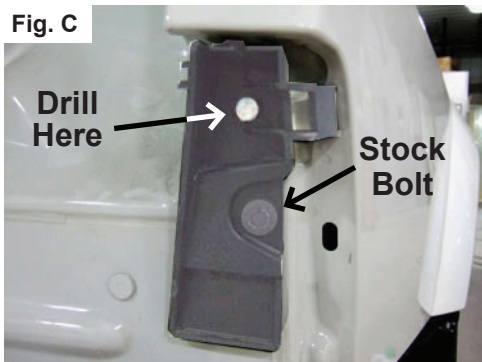
Step 1: Remove the rear bumper and the interior trunk panel to access the area needed to be drilled.

Step 2: Remove the two bumper brackets that hold the top corners of the bumper to the car. Use a bur tool to slot the mounting hole on each bracket about an 1/8" down **as shown in fig.A.** (The hole has to be slotted enough to slide the bracket up to touch the quarter panel.)

Step 3: Reinstall the mounting brackets to the car so that the bracket touches the quarter panel **as shown in fig.B.**



Step 4: To keep the top of the bracket properly supported, use a 1/4" drill bit to drill through the bracket into the car **as shown in fig.C.** Center the hole between the support ribs and sides. It should go through the L (Driver Side) or R (Passenger Side) depending on what side you are on. Install the supplied bolt, washer, foam gasket and nut, **as shown in fig.D.** (The foam gasket and washer go on the inside of the trunk.) Reinstall the bumper.



PART # 3351		
QTY	DESCRIPTION	HARDWARE #
2	3/4" BOLTS	13003
2	WASHERS	33004
2	FOAM GASKETS	P9112
2	NUTS	36102

