

PART #3355, #3356 & #4357L & #4357R 99-04 STALKER™ BODY KIT INSTRUCTIONS

Notice: Prefit Before Painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install. Painted or Altered Parts are Non-Refundable

Part #3355 - Stalker Front Bumper

The front bumper fascia installs in the factory locations. Your factory bumper has threaded stud plates riveted on the inside edge of the bumper where it bolts to the fender. The rivets must be drilled out to remove the threaded stud plate. Install the mounting bracket to the Stalker bumper with the provided aluminum rivets.

For extra support, we have supplied 2 braces that are installed on the bottom of the bumper and to the existing radiator support holes as shown in **Fig. A**. Use the supplied bolts, nuts, washers and retainers to attach the braces.

Part #3356 - Stalker Rear Bumper

The rear bumper fascia installs in the factory locations. After removing your factory bumper, remove the metal mounting brackets from each side of the factory bumper. Install the mounting bracket to the Stalker bumper with the provided aluminum rivets. The Stalker rear bumper has a 3/4" bottom ledge. This ledge is the main support of the lower bumper. It's held in place by a matching ledge on the gas tank of the car, as shown in **Fig. B**. After the bumper has been painted, place a 1/4" bead of black silicone on the gas tank ledge before installing and wait 24 hours before driving.

Part #4357 - Stalker Side Skirts

Pre-fit side skirts. While in place, re-install factory screws inside each inner fender well. Drill a 1/8" hole through the remaining holes in the side skirts where it meets in each fender well and install the flat head Phillips screw. To ensure a secure fit order new clip moldings - Ford Part #s LXR3Z6313209DAA and RXR3Z3613208DAA. Install these after the part has been painted.

Hardware list is on the reverse side.

IMPORTANT: Install all screens with the black 3/8" long flathead Phillips screws (#WE2225) in the pre-drilled holes.

Fig. A



Fig. B



PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures **MUST** be followed **EXACTLY** for **PROPER ADHESION** and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you **MUST** clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.



PART #3355		
QTY	DESCRIPTION	HARDWARE #
6	ALUMINUM RIVETS	0155970
2	HEX CAP BOLTS	10947-01380
4	WASHERS	33004
2	HEX NUTS	36102
2	BRACES	TEM-009
2	RETAINERS	WE2460
1	CIRCLE SCREEN	MEL032-P
1	DIAMOND SCREEN	MEL081-E
14	FLATHEAD PHILLIPS SCREWS	10947-01704

OPTIONAL FOR PART #3355		
QTY	DESCRIPTION	HARDWARE #
2	FOG LIGHTS	7009

PART #3356		
QTY	DESCRIPTION	HARDWARE #
4	ALUMINUM RIVETS	0155970
1	CIRCLE SCREEN	MEL032-P
8	FLATHEAD PHILLIPS SCREWS	10947-01704

PART #4357		
QTY	DESCRIPTION	HARDWARE #
4	FLAT HEAD PHILLIPS SCREWS	32144
1	CIRCLE SCREEN	MEL032-P
4	FLATHEAD PHILLIPS SCREWS	10947-01704