

## Part #3363, 3364, 4364 & 3365 96-00 Honda Civic Sniper-R Kit

**NOTE: The following procedures must be completed before sanding, priming or painting, or you will void return policy. Painted or altered parts are non-refundable.**

### 99-00 Sniper-R Front Bumper - Part #3363, 3364

The front bumper installs in factory locations. After removing the factory bumper, remove the brace under each headlight as shown in **Fig. A**. Remove the plastic insert on each fender that is used to bolt the bumper to the fender. The insert will be replaced with a 1/4"-20x3/4" bolt, two 1/4"-20 washers, and a 1/4"-20 nut provided in the hardware packet. For extra support, we have supplied 2 braces that are installed on the bottom of the bumper and to the existing radiator support as shown in **Fig. B**. Use your factory bolts and the supplied plastic inserts to attach these braces.



Fig. A



Fig. B

### 99-00 Sniper-R Side Skirts - Part #4364L & 4364R

Remove the rear seats and the rear interior side panels to gain access to the back of the body side moldings. There are 3 clips that hold each molding to the car, two of the three clips can be removed by squeezing the clips together as shown in **Fig. C**. Slide the molding forward to detach the molding from the third clip. Rotate the clip and remove it from the car. When pre-fitting the Sniper-R side skirts, use the existing screw locations in the wheel well areas. All other screw locations must be drilled using an 1/8" drill bit. After the side skirts have been painted, install the 3M 2-sided tape, along the guideline 1/8" away from the outer edge as shown in **Fig. D**. The surface temperature where the 2-sided tape is contacting must be a minimum of 75° F. Allow 2-sided tape to dry 24 hours before driving.



Fig. C



Fig. D

### 99-00 Sniper-R Rear Bumper - Part #3365

The rear bumper installs in the factory locations. After removing the factory bumper, remove the white plastic clip on each side of the car by squeezing the clip from the inside of the trunk. All original hardware is used for installing the Sniper-R rear bumper.

| PART #3363, 3364 |                          |             |
|------------------|--------------------------|-------------|
| QTY              | DESCRIPTION              | HARDWARE #  |
| 2                | BRACES                   | TEM-002     |
| 2                | HEX CAP BOLTS            | 13003       |
| 4                | WASHERS                  | 33004       |
| 2                | HEX NUT                  | 36102       |
| 2                | RETAINER                 | WE-2460     |
| 21               | FLATHEAD PHILLIPS SCREWS | 10947-01704 |

| OPTIONAL FOR PART #3363, 3364 |                     |            |
|-------------------------------|---------------------|------------|
| QTY                           | DESCRIPTION         | HARDWARE # |
| 1                             | BOX PIAA FOG LIGHTS | 7020       |
| 1                             | SCREEN KIT          | 7013       |

| PART #4364L & #4364R |                   |            |
|----------------------|-------------------|------------|
| QTY                  | DESCRIPTION       | HARDWARE # |
| 10                   | TAPPING SCREWS    | 32144      |
| 1                    | ROLL 2-SIDED TAPE | VHB 90     |

## PAINTING INSTRUCTIONS

**VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.**

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner\* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix\* to a red scuff pad\* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter\* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer\* with flex additive\* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

\* These items can be purchased at any auto body supply store.

