

**PART #4305
05-09 MUSTANG QUARTER WINDOW SCOOPS**

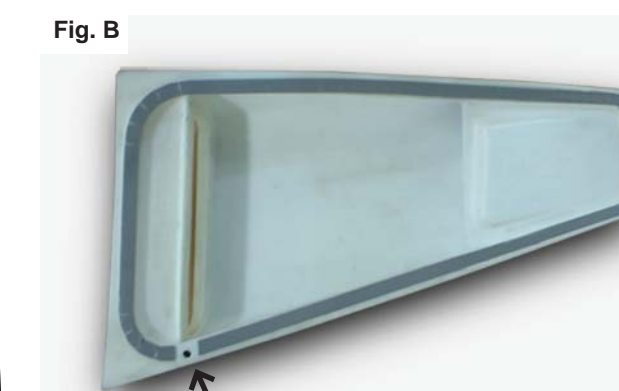
Notice: Pre fit Before Painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install. Painted or Altered Parts are Non-Refundable

The surface that is in contact with the 3M 2-sided tape must be cleaned with isopropyl alcohol & the temperature must be a minimum of 75 degrees F, before applying. Prime and paint the area where the 2-sided tape adheres to the part. Allow the 2-sided tape to dry 24 hours before driving.

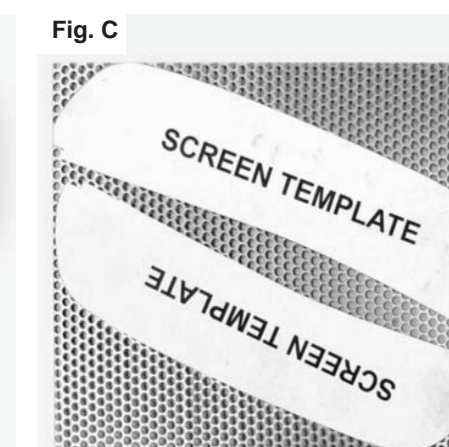
Pre fitting the quarter window scoops: Tape the top of the supplied template to the car as shown in Fig.A. Lift up the template and cut out the middle section. Place the window scoop over the window and line it up inside the template. Tape the scoop to the car. Make sure the window is fully covered and the scoop flows with the body lines of the car. **(The template is just a guide, some adjustment may be necessary.)** Remove the scoop and paint it.



Installing the quarter window scoops: In the hardware packet is a roll of 3M 2-sided tape. After the window scoops have been painted, install the 3M 2-sided tape along the guidelines an 1/8" away from the outer edge of the part as shown in fig.B. **(Prime and paint the area where the 2-sided tape adheres to the part. The 2-sided tape adheres best to a painted surface.)** Mask off the red backing with 2" masking tape, leaving the center inside portion of the scoop exposed. Scuff the inside surface with a gray scuff pad and paint it with flat black paint. The inside of the scoop can be seen from inside the car. Use the supplied screen template to cut out the trim screens, as shown in fig.C. Install the screens with the screws provided in the hardware packet. Peel and fold about 2" of the red backing from the ends of each piece of tape. Place the window scoops on the car so that the backing is exposed and can be pulled. **(This will allow you to get the best possible alignment of the part.)** Once the window scoops are on the car pull the backing slowly. After all the backing is removed, firmly press the edges of the window scoops to securely adhere the tape to the car.



Water drain hole **DO NOT** cover with 2-sided tape.



PART #4305		
QTY	DESCRIPTION	HARDWARE #
1	ROLL OF 2-SIDED TAPE	VHB 155
1	CIRCLE SCREEN	MEC-032-P
10	FLAT HEAD PHILLIPS	10947-01704

LINE UP WITH BODY LINE ON CAR.

LINE UP WITH BODY LINE ON CAR.

LINE UP WITH BODY LINE ON CAR.

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URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures **MUST** be followed **EXACTLY** for **PROPER ADHESION** and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted **THOROUGHLY** (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you **MUST** clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the finished sided of the part. The tape adheres best when it is applied to a painted surface.



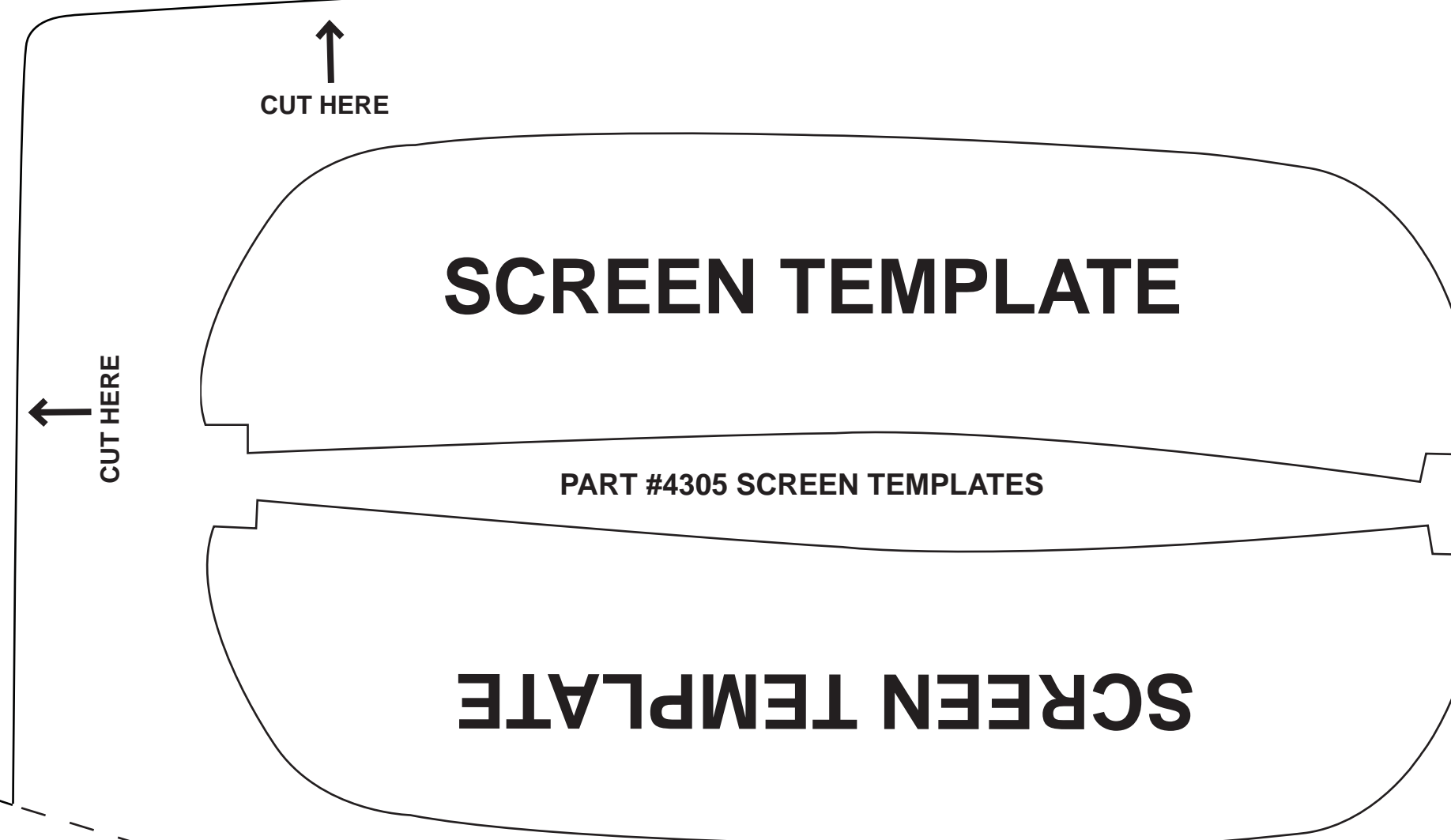
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CUT HERE

LINE UP WITH PAINTED EDGE.

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LINE UP WITH PAINTED EDGE.



LINE UP WITH PAINTED EDGE.