

Part #4361R 2005-2014 Ford Mustang Speedster Covers

**Notice: Install new, unpainted parts according to these instructions!
Then remove parts, paint them and re-install.
Painted or altered parts are non-refundable!**

Step 1

Prefit turn-lock onto each speedster cover in the unlocked position as shown in **Fig.A** and **Fig.A1**. Each lock is labeled 'D' for drivers side and 'P' for the passenger side.

Fig.A

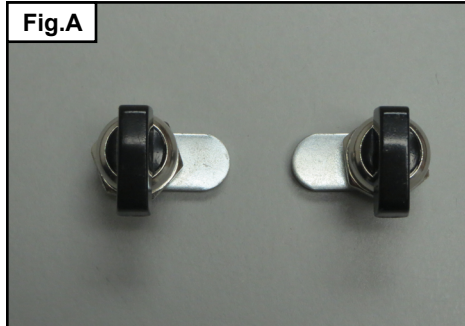


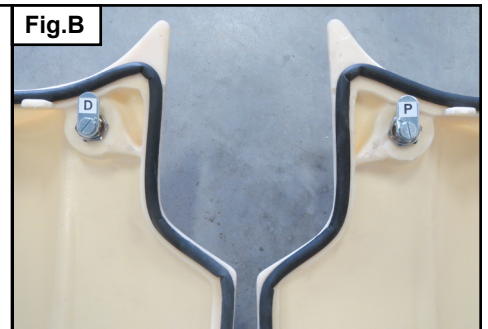
Fig.A1



Step 2

Unscrew the large nut from the lock and slide through the attached arms. (DO NOT remove arms from locks). Some light sanding of the hole may be needed to fit the lock through. Once the locks are inserted into the speedster hole reinstall the nut onto the lock as shown in **Fig.B**.

Fig.B



Step 3

Prefit speedster covers on the car. The convertible top and side glass must be in the down position. **Note: The rear quarter glass cannot be used with speedster covers installed.** Install the seat belt brace and turn knobs as shown in **Fig.C** and **Fig.C-1**.

Fig.C

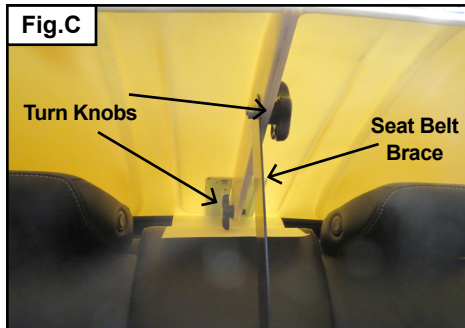
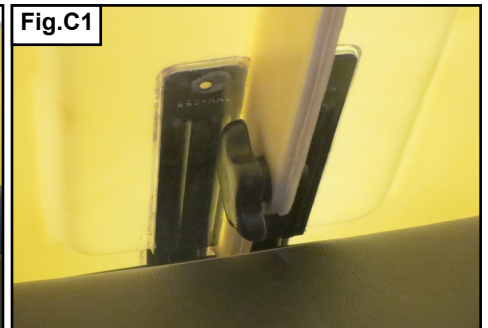
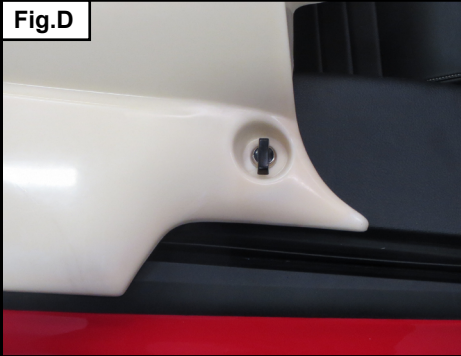

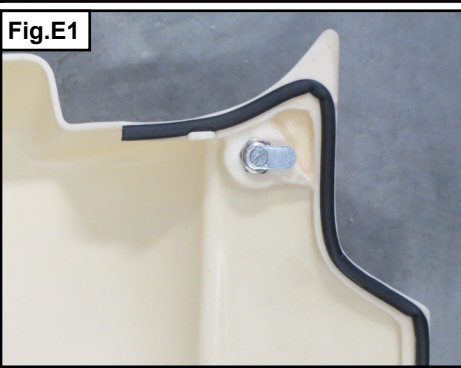

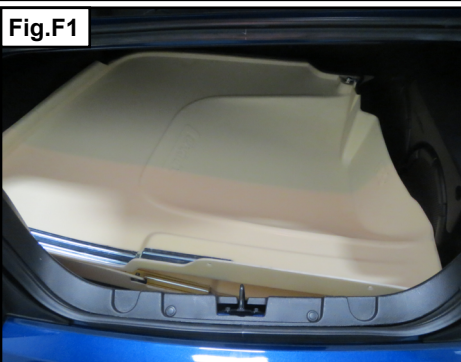


Fig.C1



PART #4361

QTY	DESCRIPTION	HARDWARE #
1	DRIVERS TURN LOCK	522A-NI
1	PASS. TURN LOCK	522A-NI
2 ROLLS	66" FOAM SEAL	TRIMLOK-153HT
1	SEAT BELT BRACE	TEM-048
2	THREADED KNOBS	59625K78
1	LEFT SPEEDSTER BAG	SPC-001
1	RIGHT SPEEDSTER BAG	SPC-001

<p>Step 4</p> <p>After the speedster covers are in place make sure they are sitting flush with the interior panel. Turn the locks to the lock position as shown in Fig.D. At this time gently pull the speedster cover upward in this area to test the locking position. If it does not lock then refer back to step 1 and step 2.</p> <p>The covers may fit loose because the foam seal cannot be installed until the part is painted.</p>		<p>Fig.D</p> 
<p>Step 5</p> <p>Remove speedster covers and hardware then prep the speedster covers for paint. Follow our urethane painting instructions for the proper prepping and painting procedure. Once the speedster covers have been painted install the foam seal as shown in Fig.E and Fig.E1. Reinstall the hardware and install the speedster cover on your car.</p>	<p>Fig.E</p> 	<p>Fig.E1</p> 
<p>Step 6</p> <p>When storing the speedster covers in the trunk place the speedster covers in the storage bags first. Then with the bottom side facing up place the drivers side cover in the trunk as shown in Fig.F. Also with the bottom side facing up place the passenger cover in the truck as shown in Fig.F1.</p>	<p>Fig.F</p> 	<p>Fig.F1</p> 

URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the outside of the part. The tape adheres best when it is applied to a painted surface.