

PART #4601**92-98 FORD CHIN SPOILER*****FITS: 92-96 FORD F-150, 92-98 F-250 & 92-98 F-350 TRUCK***

**Notice: Prefit Before Painting!
Painted or Altered Parts are Non-Refundable**

Pre-fit the lower valance on to your factory bumper with assistance of another person, hold in desired location and secure with either c-clamps or vise-grips. Make a center mark on the bumper through the pre-drilled holes in the lower valance. Unclamp and remove valance from bumper. Drill 1/4 inch holes on marks and re-install lower valance with hardware provided.

PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, use 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process.
2. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
3. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
4. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
5. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
6. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

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QTY	DESCRIPTION	HARDWARE #
8	HEX HEAD CAP BOLT	13003
8	HEX NUT	36102
16	FLAT WASHER	33004

