

PART #4604**97-03 FORD F-150 STYLESIDE ROLL PAN**

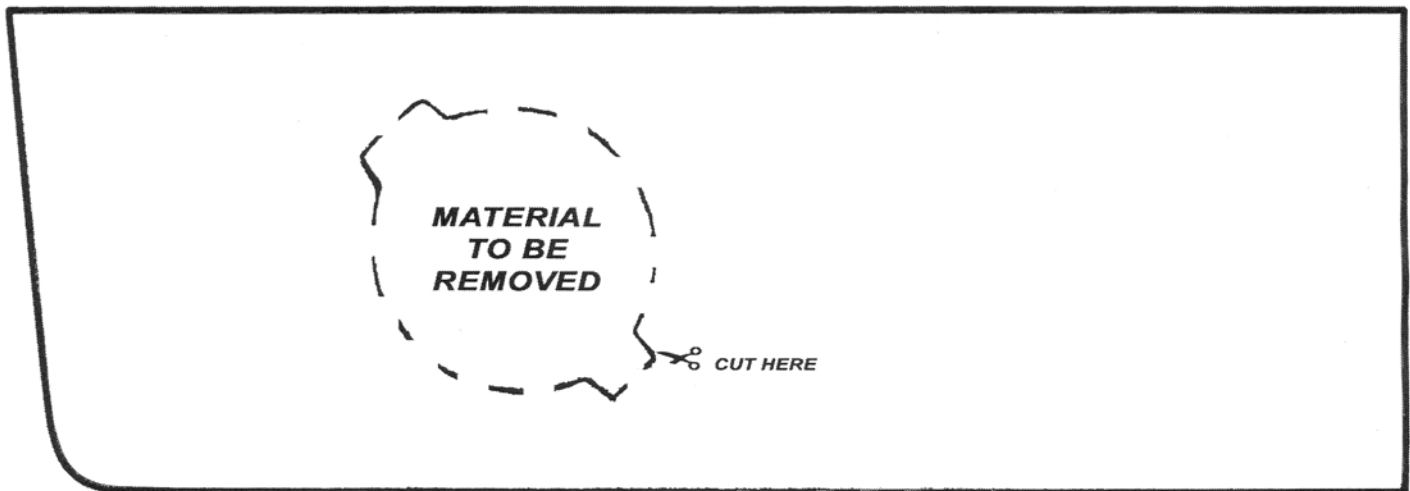
**Notice: Prefit Before Painting!
Painted or Altered Parts are Non-Refundable**

- STEP 1. Remove factory bumper.
- STEP 2. Remove brackets that are bolted from the frame to the bumper, and remove tailgate.
- STEP 3. On each side of the bed there is a metal plug, remove them before installing the roll pan.
- STEP 4. Hold roll pan in place and install the provided bolts and washers into the existing holes on each side of the bed. Then with a 1/4" drill bit, drill through existing holes on top of roll pan. Then install provided plastic rivets.
- STEP 5. A template is provided for the installation of the factory tag lights. (Use the same template for both lights). Place template on one side and trace with a pencil, repeat procedure for the other light. Using a dremel, remove the traced material, then prefit lights.

Painting

Now that the part has been properly prefit, it can be prepped for paint.

- STEP 1. Clean surface to be painted with wax remover to remove any mold release contaminants.
- STEP 2. Sand gel coat with 220 grit sandpaper and apply 2-3 coats of urethane primer with hardener. Wet sand primer with a block & 500 grit sandpaper. Your surface is now ready for paint.
- STEP 3. When selecting your paint, make sure you choose a urethane or acrylic based enamel with a hardener, do not use lacquer.

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QTY	DESCRIPTION	HARDWARE #
4	1/4" PLASTIC RIVETS	WE2104
4	HEX BOLTS	13002
2	WASHERS	33004
2	1/4"x20 SPEED NUT	WE911

