

PART #600

92-98 FORD ROLL PAN

FITS: 92-96 FORD F150, 92-98 F250 & 92-98 F350 TRUCK

**Notice: Prefit Before Painting!
Painted or Altered Parts are Non-Refundable**

- STEP 1. Remove factory bumper.
- STEP 2. Remove brackets that are bolted from the frame to the bumper, and remove tailgate.
- STEP 3. Hold roll pan in place and install the provided plastic rivets into the existing holes in the bed (these are the holes on the top of the roll pan).
- STEP 4. With a crayon, mark the holes on each side of the roll pan and then remove roll pan.
- STEP 5. Drill 1/4 inch holes where the crayon marks are. Then put roll pan in place and install plastic rivets, bolts, nuts and washers.

Painting

Now that the part has been properly prefit, it can be prepped for paint.

- STEP 1. Clean surface to be painted with wax remover to remove any mold release contaminants.
- STEP 2. Sand gel coat with 220 grit sandpaper and apply 2-3 coats of urethane primer with hardener. Wet sand primer with a block & 500 grit sandpaper. Your surface is now ready for paint.
- STEP 3. When selecting your paint, make sure you choose a urethane or acrylic based enamel with a hardener, do not use lacquer.

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QTY	DESCRIPTION	HARDWARE #
4	1/4" PLASTIC RIVETS	WE2104
4	1/4"x20x1" BOLTS	92865A542
4	1/4"x20 NUTS	90473A029
4	1/4"x20 WASHERS	90108A029

