

# PART #602 & #4374

## 97-04 DODGE DAKOTA ROLL PAN

**Notice:** Pre-fit before painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

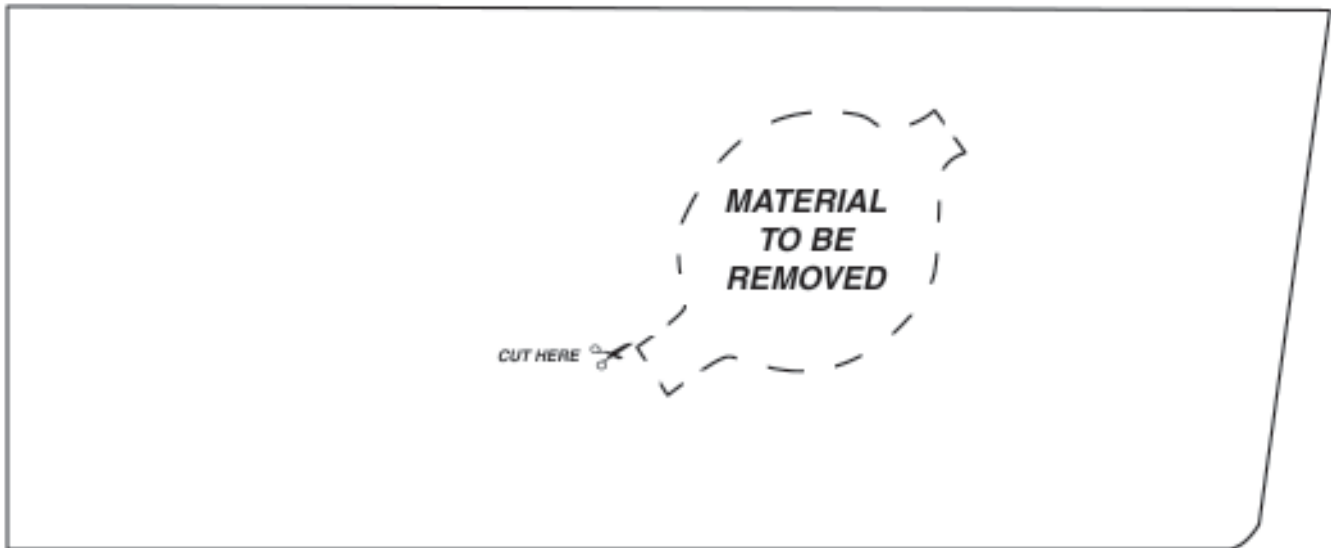
### Painted or Altered Parts are Non-Refundable

- STEP 1. Remove factory bumper.
- STEP 2. Remove brackets that are bolted from the frame to the bumper, and remove tailgate.
- STEP 3. Hold roll pan in place and install the provided nuts, bolts and washers into the existing holes in the bed (these are the holes on the sides of the roll pan). Then with a 1/4" drill bit, drill through existing holes on top of roll pan. Then install provided plastic rivets.
- STEP 4. A template is provided for the installation of the factory tag lights. (Use the same template for both lights). Place template on one side and trace with a pencil, repeat procedure for the other light. Using a dremel, remove the traced material, then pre-fit lights.
- STEP 5. A nylon locking plug has been provided to cover the access hole for the spare tire (pre-fit this plug before painting).

### Painting

Now that the part has been properly prefit, it can be prepped for paint.

- STEP 1. Clean surface to be painted with wax remover to remove any mold release contaminants.
- STEP 2. Sand gel coat with 220 grit sandpaper and apply 2-3 coats of urethane primer with hardener. Wet sand primer with a block & 500 grit sandpaper. Your surface is now ready for paint.
- STEP 3. When selecting your paint, make sure you choose a urethane or acrylic based enamel with a hardener, do not use lacquer.



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QTY	DESCRIPTION	HARDWARE #
4	RETAINERS	WE2460
4	HEX CAP BOLTS	10947-01380
4	HEX NUTS	36102
4	WASHERS	33004
1	NYLON LOCKING PLUG	85985K23

