

PART # 7162

08-09 Challenger Upper Billet Grille

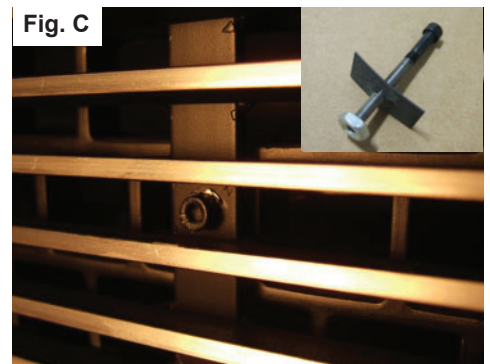
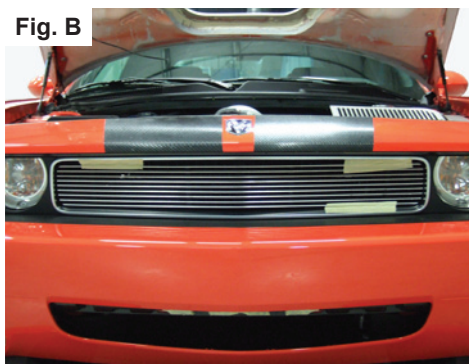
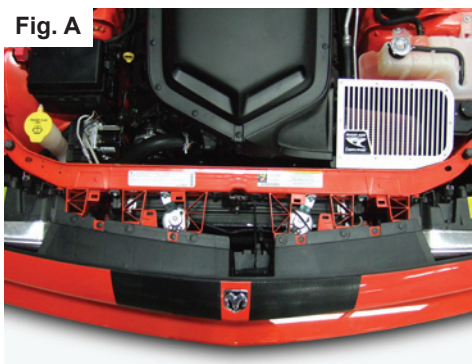
Notice: Painted or Altered Parts are Non-Refundable!

Step 1: Carefully remove the emblems from the stock grille. Be careful not to break them because you will reuse them on the billet grille.

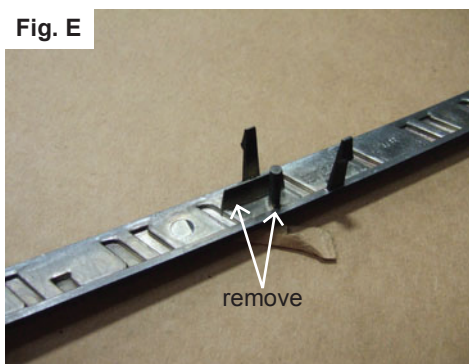
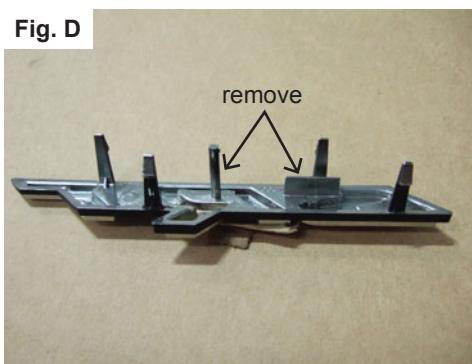
Step 2: Remove the two plastic trim pieces that cover gap between the top of the bumper and the radiator support **as shown in fig.A.**

Step 3: Center the billet grille inside of the grille opening over top of the stock grille. The bolt holes on the billet grille must be on the bottom. If they are on top the grill is on upside down. Once it is in place use a couple pieces of masking tape hold it into position **as shown in fig.B.**

Step 4: Insert the allen bolt into the pre-drilled hole in the grille **as shown in fig.C.** Then, there is enough room to reach behind the grille with your fingers and hold the speed nut in place while you tighten the bolt. After the speed nuts are secure use the supplied lock nut to prevent the speed nut from coming off.



Step 5: Before you can reinstall the grill emblems the back of them have to be modified. Carefully use a razor knife to cut off the locating tabs **as shown in fig.D and fig.E.** Then, aline the emblems stright in the grill and push them into place **as shown in fig.F.**



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QTY	DESCRIPTION	HARDWARE #
2	SPEED NUTS	11120422
2	ALLEN BOLTS	10947-03156
2	LOCK NUTS	91837A008