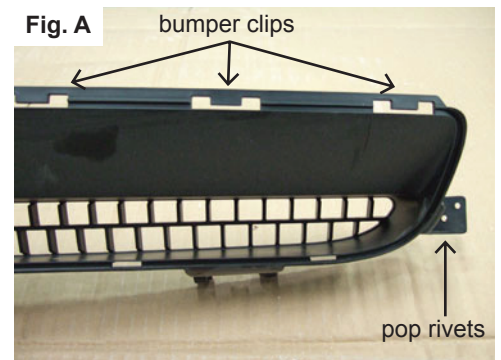


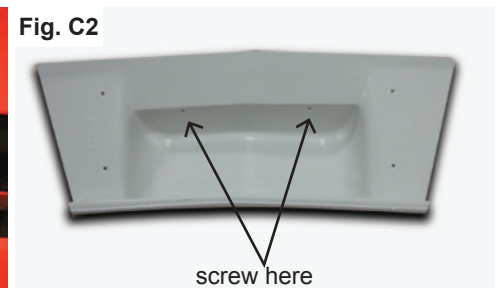
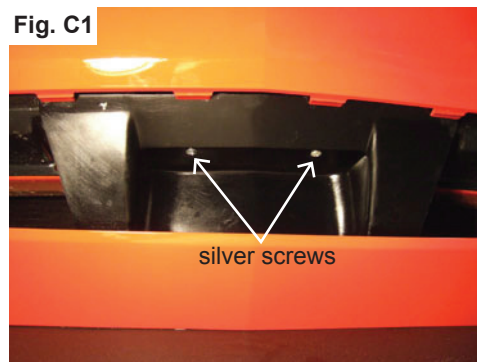
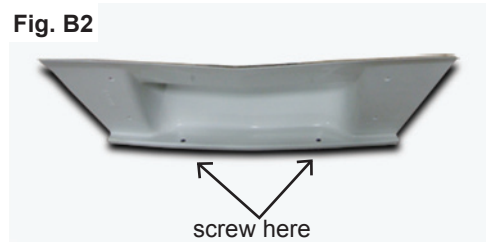
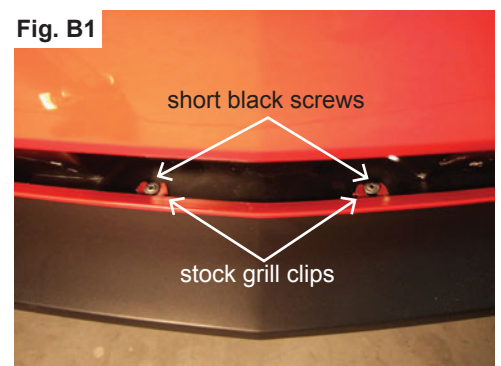
PART # 7163 08-09 Challenger Lower Billet Grille

Notice: Painted or Altered Parts are Non-Refundable!

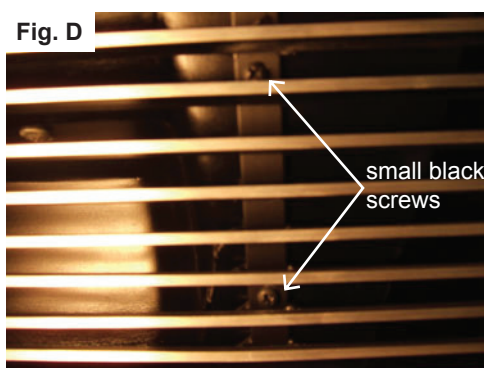
Step 1: Remove the stock lower grille from the bumper. You will need to come up from underneath the bumper and cut out the two plastic pop rivets on each side of the grille **as shown in fig. A**. Once the pop rivets are removed push the grille in towards the car to release the clips that are holding the rest of the grille in place. After it is released from the bumper remove the grille from the opening.



Step 2: Paint the lower billet grill bracket black and install it into the middle of the mouth opening. There is enough room to push it in through the front of bumper opening. Use the short black screws to screws the bottom of the grill bracket to the bottom of the grill opening **as shown in fig.B1 and fig.B2**. Drill a 1/8" hole into the top bumper support through the pre-drilled holes in the grill bracket and install the supplied silver screws **as shown in fig.C1 and fig.C2**.



Step 3: Aline the screw holes in the billet grill with the pre-drilled holes in the billet grille bracket and install the small black screws **as shown in fig.D**.



PART # 7163		
QTY	DESCRIPTION	HARDWARE #
2	SHORT PHILLIPS SCREWS	ATS-3265
2	SILVER SCREWS	32144
1	GRILLE BRACKET	4384
4	SMALL BLACK SCREWS	90935A151