

PART #137 & #138**97-04 DODGE DAKOTA HOODS**


**Notice: Prefit Before Painting!
Painted or Altered Parts are Non-Refundable**

- STEP 1: Adjust hood until proper alignment with matching panels is achieved.
- STEP 2: Adjust primary latch until it fits into the latch opening on the hood without hitting any perimeter edges of the opening. Make sure when the hood is closed you can hear the latch “click” onto the hood.
- STEP 3: After you here it click, test it to be sure it’s working properly by grabbing the front edge of the hood and slowly pulling upward with a steady even pressure. If the hood opens it’s not adjusted properly; repeat STEP 2 until hood cannot be pulled open after it’s closed.

WARNING: MAKE SURE SAFETY CATCH IS INSTALLED & WORKING PROPERLY!

- STEP 4: Make sure the safety catch hook grabs onto its matching bracket mounted on the radiator support.

To ensure the safety catch is working properly, close the hood, pull the hood release from inside the car and the hood will partially open. Slowly pull upward on the hood and jiggle it at the same time. If it opens without pulling the safety catch lever then it needs to be readjusted. The safety catch prevents the hood from opening in the event the primary latch fails.

- STEP 5: Locate the hood stoppers  located on each side of the radiator support. Adjust upward until they apply a small amount of pressure to the underside of the hood when it is closed. This will prevent the hood from shaking or rocking.
- STEP 6: Your original hood was supplied with a grill, now you can bolt on the grill to your Cervini hood.
- STEP 7: Remove the underhood light and install on your Cervini hood using a #WE2226 screw (do not use the factory screw, it will crack the gelcoat).

PART #137 & #138		
QTY	DESCRIPTION	HARDWARE #
2	HEX CAP BOLTS	13003
2	WASHERS	33004
4	LARGE WASHERS	91090A107
4	HEX NUTS	36102
1	TAPPING SCREW	32144
3	TUBING CLIPS	WE2546



PART #3338**97-04 DODGE DAKOTA SNIPER FRONT BUMPER**

Notice: Pre-fit before painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

Painted or Altered Parts are Non-Refundable

Instructions for 1997-2000: Remove the 5 plastic push pins on the under side of the factory bumper. Disconnect factory fog light harness from fog lights and remove 2 bolts on each side that connect the bumper brackets to the frame. Open the hood and remove the 2 top bolts on each side that connect the bumper to the frame. Remove the factory bumper, then remove the lower plastic valance and fog light brackets from the upper steel bumper (the lower valance and fog lights will not be used). Remove the 4 torx bolts in the center of the upper back side of the steel bumper and save them for later use. Place the steel bumper into the Sniper bumper cover and secure with the 4 torx bolts. There are two 1/8" round provisions for screws in the wheelwell area on the Sniper bumper. Align the bumper cover with the steel bumper and drill a 1/8" hole through the 1/8" provisions in the Sniper bumper and the steel bumper at the same time, then install the 2 screws provided. Repeat this for the other side. **Do not drill the 1/4" provisions.** Pre-fit the PIAA fog lights at this time. Bolt the bumper on the truck and install lower support brackets as shown in **Fig. A**.

Fig. A



Instructions for 2001-2004: Remove the 4 plastic push pins on the underside of the factory bumper. Disconnect the factory fog light harness from the fog lights. Open the hood and remove the top 2 bolts on each side that attach the bumper to the frame. Remove the factory bumper, then remove the bumper cover from the steel reinforcement. Save the factory hardware for later use. There are six 1/4" round provisions in the wheelwell area on the Sniper bumper. Drill the 1/4" provisions using a 1/4" drill bit. Place the steel reinforcement into the Sniper bumper cover and reinstall the factory bolts. **Do not drill the 1/8" provisions.** Pre-fit the PIAA fog lights at this time. Bolt the bumper on the truck and install the lower support brackets as shown in **Fig. A**.

PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.



OPTIONAL FOR PART #3338

QTY	DESCRIPTION	HARDWARE #
1 BX	PIAA FOG LIGHTS	7020
1 KIT	SCREEN KIT	7012

PART #3338

QTY	DESCRIPTION	HARDWARE #
2	Brackets	TEM-025
2	Tapping Screws	32144
2	Hex Cap Bolts	10947-01380
2	Hex Nuts	36102
4	Washers	33004
2	Screw Retainers	WE2548
18	Tapping Screws	10947-01704

PART #4004

97-04 DODGE DAKOTA SNIPER GRILLE

Notice: Pre-fit before painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

Painted or Altered Parts are Non-Refundable

Warning: Do not close the hood without safety catch extension installed.

The Sniper grille bolts to all factory locations. Remove the 4 screws on the lower portion of the factory grille. Then remove the nuts from the grille where it bolts to the hood - save this hardware for later use. With the grille off the truck, remove threaded studs from the factory grille and install them on the Sniper grille. Be careful not to damage threads on these studs. In your hardware packet are 4 braces and 8 screws for mounting the lower portion of your grille to the tubular bar support on your hood. Install these braces with the higher end facing the center of the grille as shown in **Fig. A**. Remove the threaded clips on the lower portion of the grille and install them onto the Sniper grille. Then install the screens with the remaining screws provided in the hardware packet. We have supplied a safety catch extension to operate the safety catch. Remove the safety catch from the underside of the hood. Use the template to drill a 1/8" hole in your safety catch. Install the extension as shown in **Fig. B** and re-install the safety catch on the hood. Install the grille on the truck and insert the rod through the hole on the bottom of the grille.

Fig. A

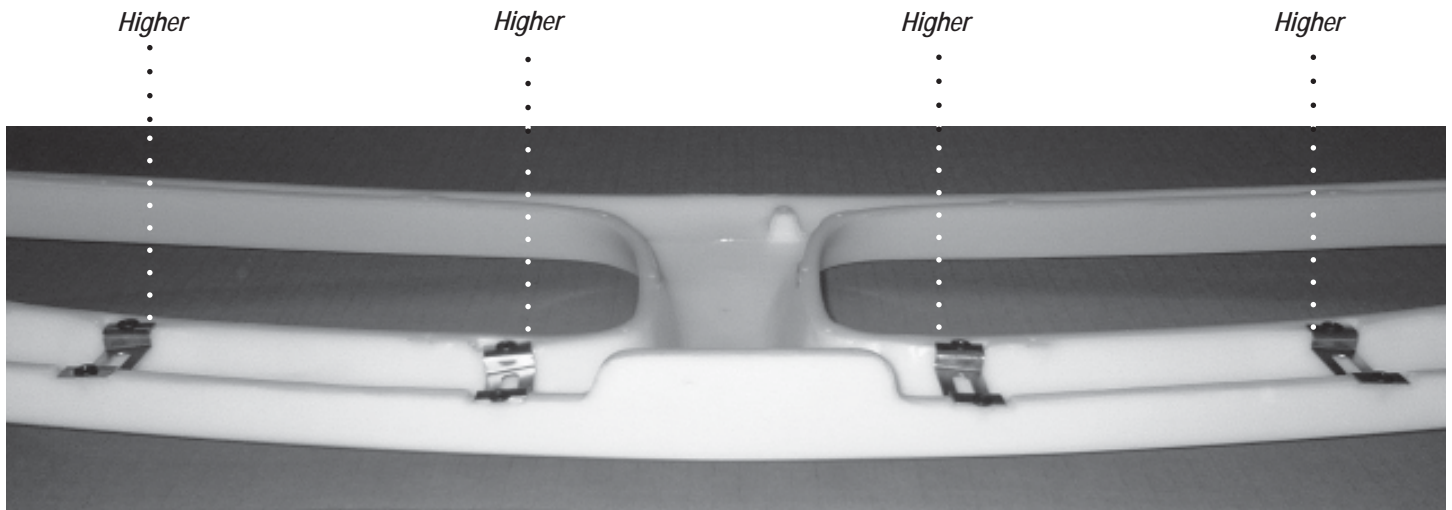


Fig. B



PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

PART #4004		
QTY	DESCRIPTION	HARDWARE #
24	WASHER HEAD SCREW	10947-01704
1	SAFETY CATCH EXT.	TEM-028
4	BRACES	TEM-031

PART #602 & #4374**97-04 DODGE DAKOTA ROLL PAN**

Notice: Pre-fit before painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

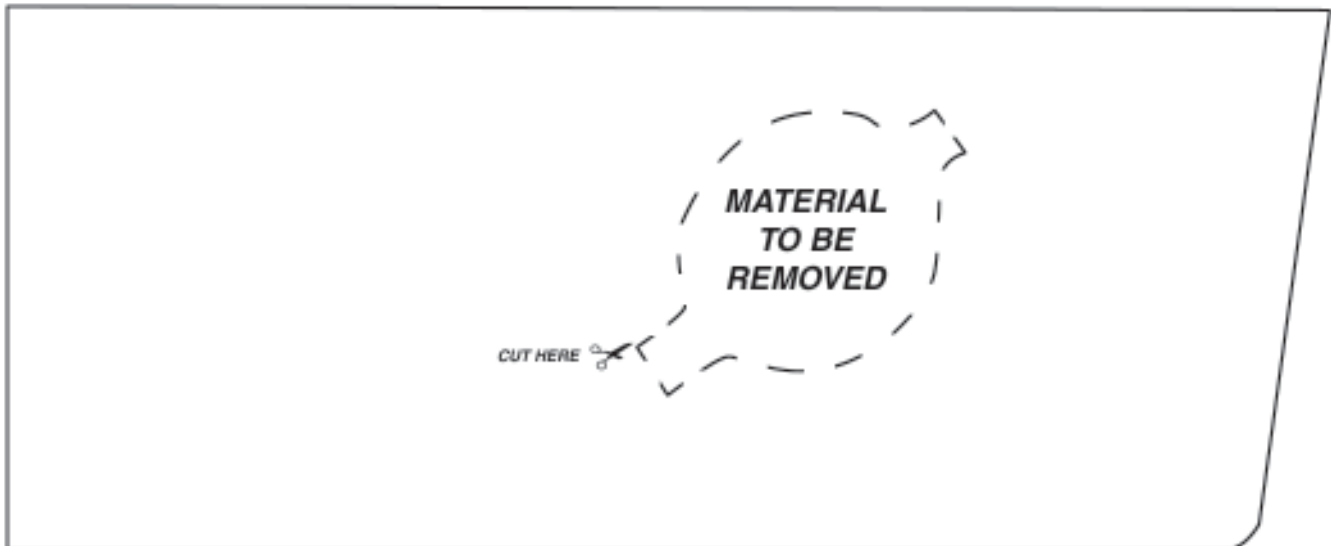
Painted or Altered Parts are Non-Refundable

- STEP 1. Remove factory bumper.
- STEP 2. Remove brackets that are bolted from the frame to the bumper, and remove tailgate.
- STEP 3. Hold roll pan in place and install the provided nuts, bolts and washers into the existing holes in the bed (these are the holes on the sides of the roll pan). Then with a 1/4" drill bit, drill through existing holes on top of roll pan. Then install provided plastic rivets.
- STEP 4. A template is provided for the installation of the factory tag lights. (Use the same template for both lights). Place template on one side and trace with a pencil, repeat procedure for the other light. Using a dremel, remove the traced material, then pre-fit lights.
- STEP 5. A nylon locking plug has been provided to cover the access hole for the spare tire (pre-fit this plug before painting).

Painting

Now that the part has been properly prefit, it can be prepped for paint.

- STEP 1. Clean surface to be painted with wax remover to remove any mold release contaminants.
- STEP 2. Sand gel coat with 220 grit sandpaper and apply 2-3 coats of urethane primer with hardener. Wet sand primer with a block & 500 grit sandpaper. Your surface is now ready for paint.
- STEP 3. When selecting your paint, make sure you choose a urethane or acrylic based enamel with a hardener, do not use lacquer.

**PART #602 & #4374**

QTY	DESCRIPTION	HARDWARE #
4	RETAINERS	WE2460
4	HEX CAP BOLTS	10947-01380
4	HEX NUTS	36102
4	WASHERS	33004
1	NYLON LOCKING PLUG	85985K23



KIT #8008, 8009, 8010, 8011**97-04 DODGE DAKOTA SNIPER 6 PIECE GROUND EFFECTS PKG.**

Notice: Pre-fit before painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

Painted or Altered Parts are Non-Refundable.

**The exhaust system must be installed before the side skirts.
Do not tighten exhaust clamps or bracket until installation is complete.
The entire Sniper side skirt kit must be installed before exhaust tip installation.**

Warning: The surface temperature where the 2-sided tape is applied must be 75° or above. This temperature must be maintained for 24 hours without moving vehicle or the 2-sided tape will fail.

4005LA & 4005RA Sniper Standard Cab Side Skirts**4005LD & 4005RD Sniper Club Cab Side Skirts**

Clean the lower portion of the truck where the Sniper skirts will attach, with wax and grease remover. Locate the factory body line on the lower side of the truck. With a tape measure or ruler, measure 6-½" down from the lowest body line on the cab and mark it with tape. Remove the bottom screw on the front factory flare. This is an installation point for the Sniper side skirt. Open the doors and hold the cab skirt in place. Line up the top edge of the skirt with the tape marks that were previously made and reinstall the bottom flare screw. Then close the door. You must have a 1/8" gap between the bottom of the door and the skirt. Open the door, drill holes through the side skirt and into rocker with a 1/8" drill bit and install 3 tap screws provided in the hardware packet. On the bottom of the skirt is a 1/4" hole. Club cab skirts have 2 holes. Install bracket Part # TEM-027 with 1 trim retainer provided in the hardware packet. Align the bracket with the pinch weld, then drill a 1/8" hole through the 1/8" hole in the bracket and through the pinch weld. Install the tap screw provided in the hardware packet. Install the 2-sided tape along the guideline in the back of the skirt, after the skirt has been painted.

4005LB Sniper Front Bed Side Skirts**4005RB Sniper Front Bed Side Skirts with exhaust****4005RE Sniper Front Bed Skirts without exhaust**

Clean the lower portion of the truck where the Sniper skirt will attach, with wax and grease remover. With a tape measure or ruler, measure 6-½" down from the lowest body line on the front bed side and mark 2 spots with tape. One toward the front and one toward the rear. Remove bottom screw on the rear factory flare. This is an installation point for the Sniper side skirt. Line up the top edge of the skirt with the tape marks previously made and re-install the bottom flare screw. On the bottom of the skirt is a 1/4" hole. Install bracket Part# TEM-027 with 1 trim retainer provided in the hardware packet. Then drill a 1/8" hole through the 1/8" hole in the bracket and through the pinch weld. Install 1 tap screw provided in the hardware packet. Install the 2-sided tape along the guideline in the back of the skirt, after the skirt has been painted.

4005LC & 4005RC Sniper Rear Bed Side Skirts: The Sniper roll pan must be installed before the rear skirts are pre-fit. Clean the lower portion of the truck where the Sniper skirt will attach, with wax and grease remover. Remove the bottom screw on the rear factory flare. Align the rear of the skirt with the roll pan, hold the rear bed side skirt in place, and re-install the screw on the bottom of the flare. Install the tap screw provided in the hardware packet. Install the 2-sided tape along the guideline in the back of the skirt, after the skirt has been painted.

PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.



**STANDARD CAB WITH EXHAUST
KIT #4005-8008**

QTY	DESCRIPTION	PART #
10	Flat Head Phillips Screws	32144
4	Trim Retainers	WE2460
4	Brackets	TEM-027
1	Left Cab Skirt	4005LA
1	Right Cab Skirt	4005RA
1	Left Front Bed Skirt	4005LB
1	Right Front Bed Skirt	4005RB
1	Left Rear Bed Skirt	4005LC
1	Right Rear Bed Skirt	4005RC
1 Roll	2-sided tape	VHB 188

**STANDARD CAB WITHOUT EXHAUST
KIT #4005-8009**

QTY	DESCRIPTION	PART #
10	Flat Head Phillips Screws	32144
4	Trim Retainers	WE2460
4	Brackets	TEM-027
1	Left Cab Skirt	4005LA
1	Right Cab Skirt	4005RA
1	Left Front Bed Skirt	4005LB
1	Right Front Bed Skirt	4005RE
1	Left Rear Bed Skirt	4005LC
1	Right Rear Bed Skirt	4005RC
1 Roll	2-sided tape	VHB 188

**EXTENDED CAB WITH EXHAUST
KIT #4005-8010**

QTY	DESCRIPTION	PART #
10	Flat Head Phillips Screws	32144
4	Trim Retainers	WE2460
4	Brackets	TEM-027
1	Left Cab Skirt	4005LD
1	Right Cab Skirt	4005RD
1	Left Front Bed Skirt	4005LB
1	Right Front Bed Skirt	4005RB
1	Left Rear Bed Skirt	4005LC
1	Right Rear Bed Skirt	4005RC
1 Roll	2-sided tape	VHB 220

**EXTENDED CAB WITHOUT EXHAUST
KIT #4005-8011**

QTY	DESCRIPTION	PART #
10	Flat Head Phillips Screws	32144
4	Trim Retainers	WE2460
4	Brackets	TEM-027
1	Left Cab Skirt	4005LD
1	Right Cab Skirt	4005RD
1	Left Front Bed Skirt	4005LB
1	Right Front Bed Skirt	4005RE
1	Left Rear Bed Skirt	4005LC
1	Right Rear Bed Skirt	4005RC
1 Roll	2-sided tape	VHB 220

TRUCK REAR SPOILER INSTALLATION INSTRUCTIONS

**Notice: Prefit Before Painting!
Painted or Altered Parts are Non-Refundable**

**Important: DO NOT fill in vent holes on underside of wing
DO NOT blow air into vent hole, it will damage the part
DO NOT peel off tape backing until after the wing has been painted**

- STEP 1. Open tailgate and remove any panels needed for the installation of the wing.
- STEP 2. Close tailgate, place spoiler on tailgate and align in proper position. Check for proper alignment (*side to side, front to back*).
- STEP 3. Mark the paint surface to locate the center of the holes to be drilled.
- STEP 4. Using a 1/4" drill bit, drill through the tailgate where holes were marked.
- STEP 5. Coat all raw or bare steel with etching primer. Allow to dry. Place spoiler on tailgate. Hold in place and install plastic screw retainers.



QTY	DESCRIPTION	PART #
(1) PER EA		
1/4" HOLE	SCREW RETAINER	WE 2460