


PART # 1166,1170,1171,1172,1174,1175,1176, 1178 & 1182**05-09 MUSTANG HOODS**

**Notice: Prefit Before Painting!
Painted or Altered Parts are Non-Refundable**

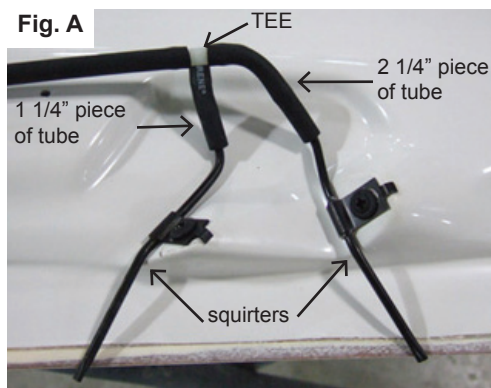
- STEP 1: Remove the striker bar from the factory hood and install it with Loctite® to your new hood
- STEP 2: Adjust hood until proper alignment with matching panels is achieved.
- STEP 3: Adjust primary latch until the striker bar fits into the latch. Make sure when the hood is closed you can hear the striker bar “click” into the latch.
- STEP 4: After you here it click, test it to be sure it's working properly by grabbing the front edge of the hood and slowly pulling upward with a steady even pressure. If the hood opens it's not adjusted properly; repeat STEP 3 until hood cannot be pulled open after it's closed.

WARNING: MAKE SURE THE SAFETY CATCH IS WORKING PROPERLY!

- STEP 5: To ensure the safety catch is working properly, close the hood, pull the hood release from inside the car and the hood will partially open. Slowly pull upward on the hood and jiggle it at the same time. If it opens without pulling the safety catch lever then the latch needs to be readjusted. The safety catch prevents the hood from opening in the event the primary latch fails.

- STEP 6: Locate the hood stoppers  located on the radiator support. Adjust upward until they apply a small amount of pressure to the underside of the hood when it is closed. This will prevent the hood from shaking or rocking. Install squirters as shown in Fig. A. (You may need to bend the squirters into position.)

- STEP 7: After all adjustments have been made, apply loctite to the bolts that secure the latch bar to the hood. Reinstall the weather striping on the rear of the hood. You will need to cut it so that it does not cross over top of the squirters. Then run the squierter hose thorough the weather striping.



PART #1171		
QTY	DESCRIPTION	HARDWARE #
2	SCREEN	E
6	FLAT-HEAD PHILLIPS SCREWS	10947-01704
2	SQUIRTERS	BER001
1	TEE	WE2426
1	14" RUBBER TUBING	51075K24

PART #1166,1170,1172,1174,1175,1176,1178 & 1182		
QTY	DESCRIPTION	HARDWARE #
2	FLAT-HEAD PHILLIPS SCREWS	10947-01704
2	SQUIRTERS	BER001
1	TEE	WE2426
1	14" RUBBER TUBING	51075K24



PART # 4388

2010 MUSTANG LOWER QUARTER SIDE SCOOPS

Notice: **Pre fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable! After the parts have been primed and painted install the double sided tape! The surface where the 3M double sided tape is contacting must be cleaned with isopropyl alcohol and be a minimum of 75 degrees F constant through out the drying process! Allow the 2-sided tape to dry 24 hours before driving!**

Fig.A



STEP 1: Included in the hardware packet is a roll of 3M double sided tape. After the scoops have been painted, install the double sided tape along the guidelines an 1/8" away from the outer edge of the part **as shown in fig.A**. Mask off the red backing with 2" masking tape, so that the center inside portion of the scoop is exposed. Scuff the inside surface with a gray scuff pad and paint it with flat black paint. **(This portion of the scoop can be seen through.)** Repeat on the opposite scoop.

URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the finished sided of the part. The tape adheres best when it is applied to a painted surface.



PART # 4388		
QTY	DESCRIPTION	HARDWARE #
1	ROLL OF 1/2" 2-SIDED TAPE	VHB 115

PART # 4387 2010 MUSTANG QUARTER WINDOW SCOOPS

Notice: Pre fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable! After the parts have been primed and painted install the double sided tape! The surface where the 3M double sided tape is contacting must be cleaned with isopropyl alcohol and be a minimum of 75 degrees F constant through out the drying process! Allow the 2-sided tape to dry 24 hours before driving!

STEP 1: Apply 3/4" masking tape along the perimeter of the quarter windows, 5/8" from the edge of the window **as shown in fig.A.** Then, center the scoop inside of the tape. Make sure that the scoop covers the window and follows the body lines of the car. **(Adjust the position of the scoop if needed.)** Repeat on the opposite side of the car.

STEP 2: Included in the hardware packet is a roll of 3M double sided tape. After the scoops have been painted, install the double sided tape along the guidelines an 1/8" away from the outer edge of the part **as shown in fig.B.** **(Do not cover the water drain hole with the double sided tape.)** Mask off the red backing with 2" masking tape, so that the center inside portion of the scoop is exposed. Scuff the inside surface with a gray scuff pad and paint it with flat black paint. **(This portion of the scoop can be seen through the glass.)** Repeat on the opposite scoop.

STEP 3: Cut out the supplied templates. Lay them on the screen **as shown in fig.C.** Mark the out line of the templates on the screen and cut them out. Center the screens in the scoop openings and install the short phillips screws through the screen into the pre drilled holes in the scoops.

STEP 4: Peel the red backing from the tape. Place your finger tips under the rear of the scoop and align the front of the scoop with your tape guidelines. **(Do not let the double sided tape touch the car until the scoop is properly aligned.)** Press firmly on the front of the scoop adhering the double sided tape to the car. Work your way to the rear of the scoop applying pressure. Remove your finger tips last. Repeat on the opposite side of the car.

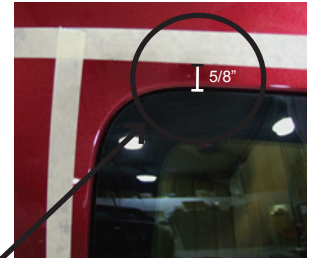


Fig.A



Fig.B

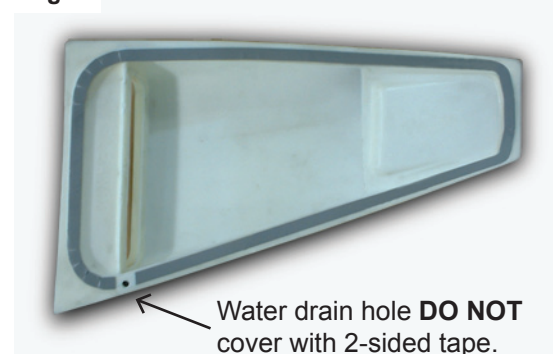
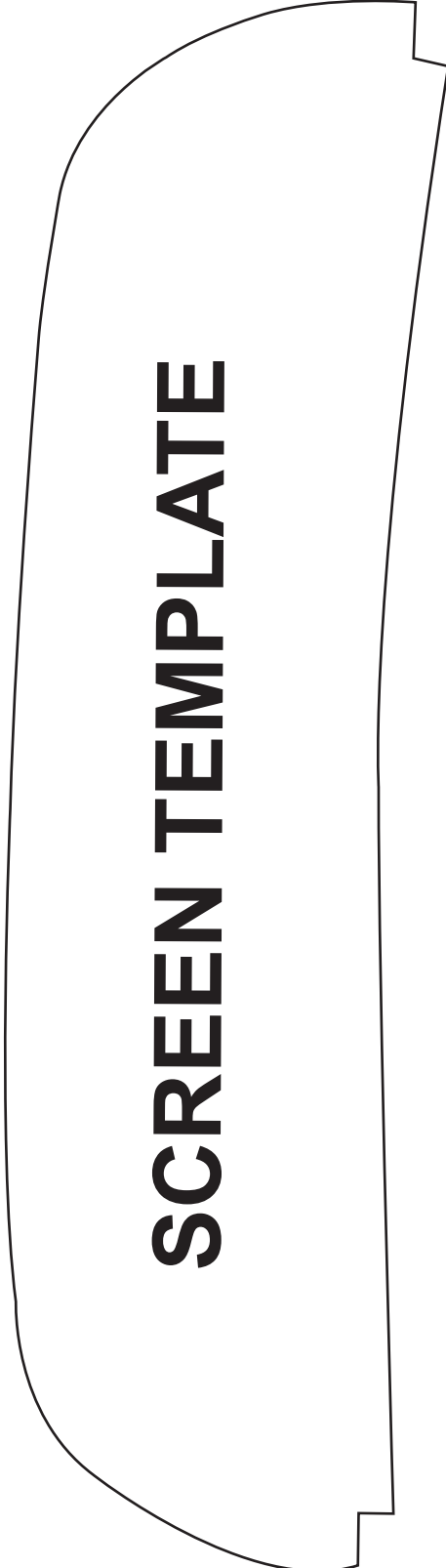


Fig.C

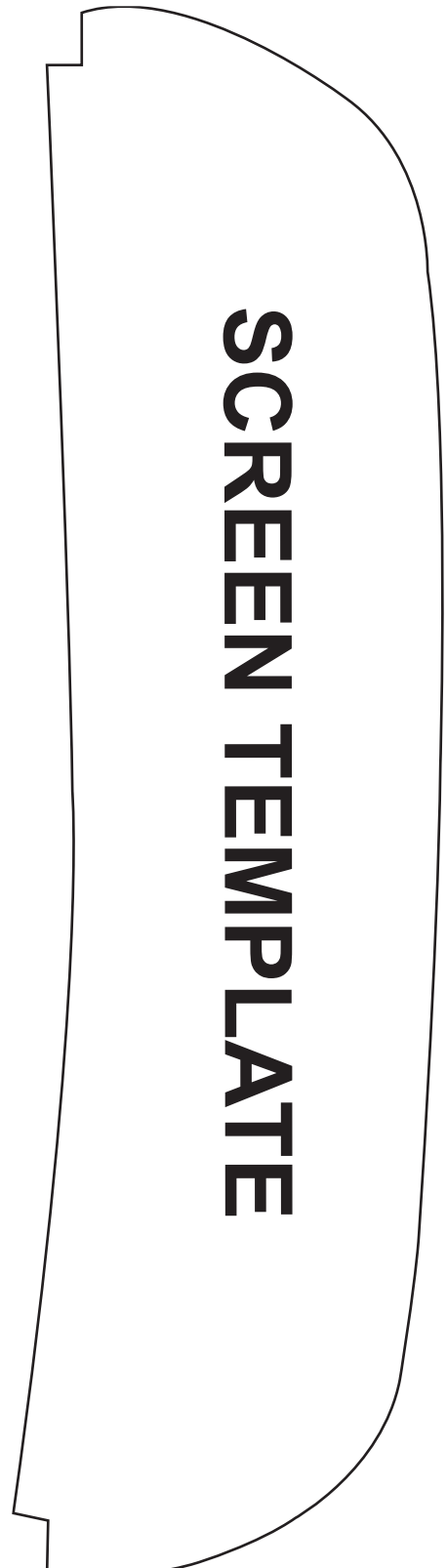
Water drain hole **DO NOT** cover with 2-sided tape.

PART # 4387		
QTY	DESCRIPTION	HARDWARE #
10	SHORT PHILLIPS SCREWS	3265
1	CIRCLE SCREEN	MEC-032-P
1	ROLL OF 1/2" 2-SIDED TAPE	VHB 160





SCREEN TEMPLATE



SCREEN TEMPLATE



URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the finished sided of the part. The tape adheres best when it is applied to a painted surface.



Part # 4394

2010-2011 Mustang Trunk Filler

Notice: Pre fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable! After the parts have been primed and painted install the double sided tape! The surface where the 3M double sided tape is contacting must be cleaned with isopropyl alcohol and be a minimum of 75 degrees F constant through the drying process! Allow the 2-sided tape to dry 24 hours before driving!

Step 1: Remove the mustang badge from the trunk lid.

Step 2: Use a drill bit or burr tool to remove the plastic mushrooms from the back of the trunk badge as shown in fig.A. Use a pick or small screw driver to push down on the plastic nubs. This will remove the middle section from the trunk badge.

Step 3: Carefully use a screw driver and paint stick remove the chrome piece from the rest of the trunk badge as shown in fig.B.

Step 4: Install two 1" pieces of double sided tape to the chrome piece as shown in fig.C. Reinstall the middle section to the chrome piece.

Fig.A

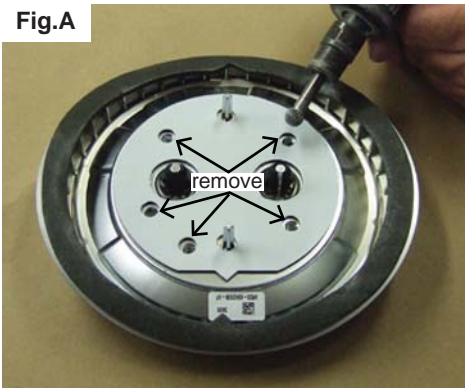


Fig.B

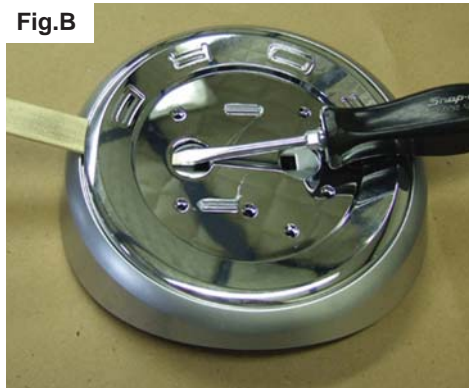
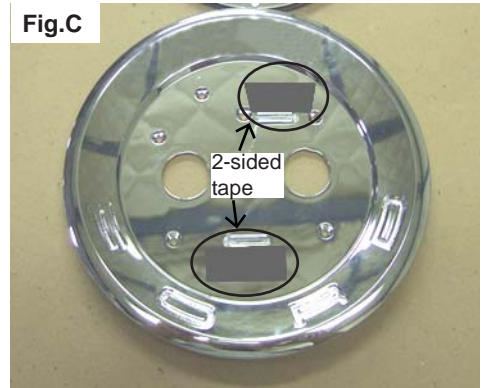


Fig.C

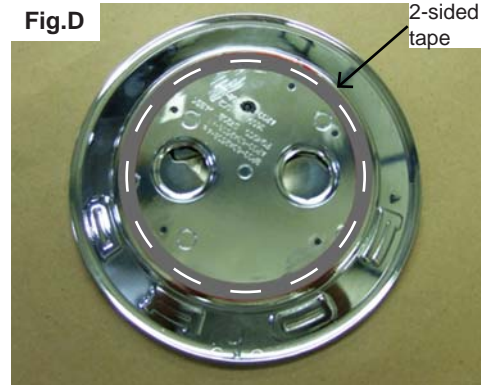


Step 5: Carefully use a grinder to grind off any tabs on the back of the chrome piece so that it will lay flat on the trunk filler.

Step 6: Install the supplied 1/4" tape on the back of the chrome piece as shown in fig.D. Only after the trunk filler has been painted! Remove the backing from the double sided tape and install it to the trunk filler.

Step 7: Only after the trunk filler has been painted! (Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the outside of the part. The tape has its best adhesion when it is applied to a painted surface.) Install the 3M double sided tape along the guidelines an 1/8" away from the outer edge of the part as shown in fig.E. Peel and fold about 2" of the red backing from each end of tape, so when you place the trunk filler on the trunk the red backing is exposed and can be pulled. Then, center the trunk filler on the trunk so that the red backing is exposed and can be pulled. (This will allow you to get the best alignment of the part.) Pull the tape backing slowly. After all the backing is removed, firmly press the edges of the trunk filler to securely adhere the tape. (If you are installing this along with the wing make sure there is a 1/16" gap between the top of the trunk filler and the bottom of the wing.)

Fig.D



PART # 4394

QTY	DESCRIPTION	HARDWARE #
1	ROLL OF 1/2" 2-SIDED TAPE	VHB 120
1	ROLL OF 1/4" 2-SIDED TAPE	VHB 30



Fig.E



URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the finished sided of the part! The tape adheres best when it is applied to a painted surface. Cervini's does not recommend baking parts off the vehicle, if necessary parts MUST be supported properly!



PART# 8015, 8017, 8037, 8038**05-08 MUSTANG CAT-BACK SIDE EXHAUST SYSTEM****Notice: Altered Parts are Non-Refundable****Note: The side exhaust system must be installed before the side skirts.****Note: Do not tighten exhaust clamps or brackets until installation is complete.****Note: The side skirts must be installed before the exhaust tip installation.**

Note V-6 Mustang Only: Comes with a replacement X-pipe (Part # 7083). Follow the Installation Instructions that come with the X-Pipe.

Install the two Cervini's mufflers into the X-pipe using the factory hardware **as shown in fig A.** (For the V6 you will need to purchase a muffler clamp, Ford OEM # 4R3Z5A231AA.) There are two long L-braces and two short L braces, install them to the under side of the car where there are threaded holes in the floor using the supplied bolts and washers **as shown in fig B.** and **fig C.** Install the two bolt band clamps to the other side of the mufflers, slide the bent pipes into the mufflers and attach them to the L braces previously installed using the blue bushings, bolts, and lock nuts in the hardware packet. (With the hanger braces on the pipe facing up you can distinguish left from right.) With the exhaust system in place you can notice the emergency brake cables are touching the exhaust pipes, use the black zip ties to secure them to the lower control arm **as shown in fig D.** The exhaust tips can be installed after the side skirts have been installed. Slide the one bolt band clamp over the tail pipe and then install the exhaust tip through the side skirt opening and into the tail pipe. Exhaust tips must be centered ¼" past the outer edge of the side skirt opening. Failure to do so may cause damage to the side skirt. With the exhaust tip in position, tighten all clamps with an impact gun. Hand tighten all remaining nuts and bolts. Most of the adjustment for centering the exhaust tips is in the short L brace, if centering the the exhaust tip can not be achieved with this L brace you will need to loosen the two bolt band clams on the front or the rear of the muffler and slide the pipes in or out to get more adjustment.

CONVERTIBLE

PART #8017, #8038		
QTY	DESCRIPTION	HARDWARE #
2	MUFFLERS	PYP-MVR200S-SP
1	DRIVERS SIDE TAIL PIPE	PYP-SFM500S
1	PASSENGER SIDE TAIL PIPE	PYP-SFM500S
2	2 BOLT, 2-1/2" BAND CLAMPS	PYP-TT250S
2	1 BOLT, 2-1/2" BAND CLAMPS	PYP-SSC2620
1	PARTS BAG	
4	BLACK ZIP TIES	70215K53
1	DRIVERS SIDE EXHAUST TIP	PYP-EVT500
1	PASSENGER SIDE EXHAUST TIP	PYP-EVT500
2	RIVET STUDS	98075A159
2	HEX CAP SCREWS	91251A622
4	HEX NUTS	94831A031
2	BRACES	TMC-001

**COUPE**

PART #8015, #8037		
QTY	DESCRIPTION	HARDWARE #
2	MUFFLERS	PYP-MVR200S-SP
1	DRIVERS SIDE TAIL PIPE	PYP-SFM500S
1	PASSENGER SIDE TAIL PIPE	PYP-SFM500S
2	2 BOLT, 2-1/2" BAND CLAMPS	PYP-TT250S
2	1 BOLT, 2-1/2" BAND CLAMPS	PYP-SSC2620
1	PARTS BAG	
4	BLACK ZIP TIES	70215K53
1	DRIVERS SIDE EXHAUST TIP	PYP-EVT500
1	PASSENGER SIDE EXHAUST TIP	PYP-EVT500

Fig. A

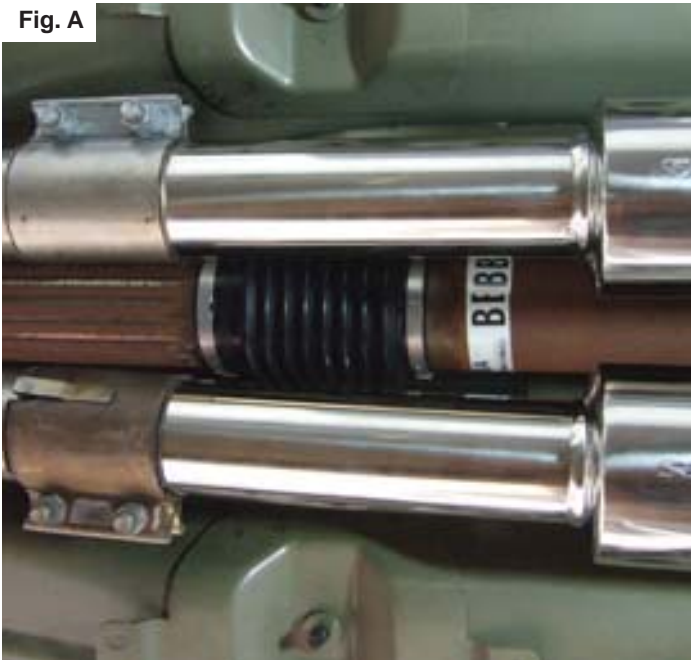


Fig. B

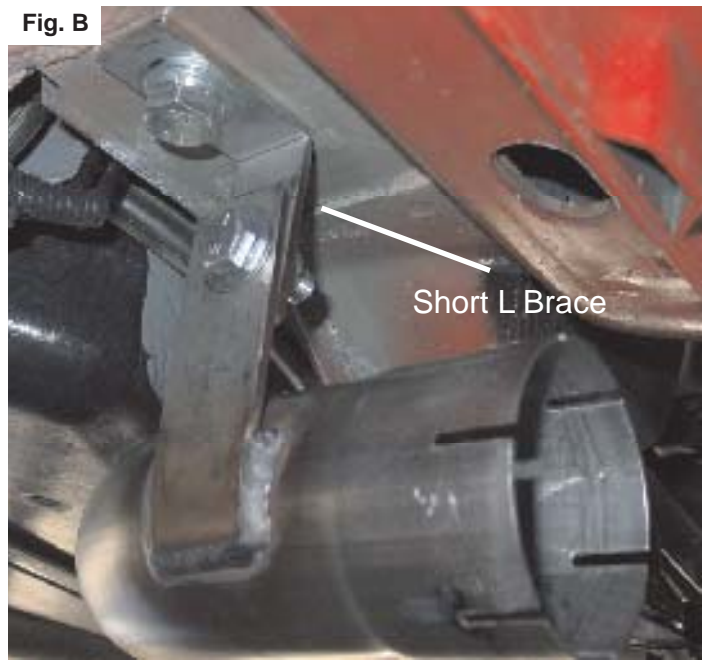


Fig. C

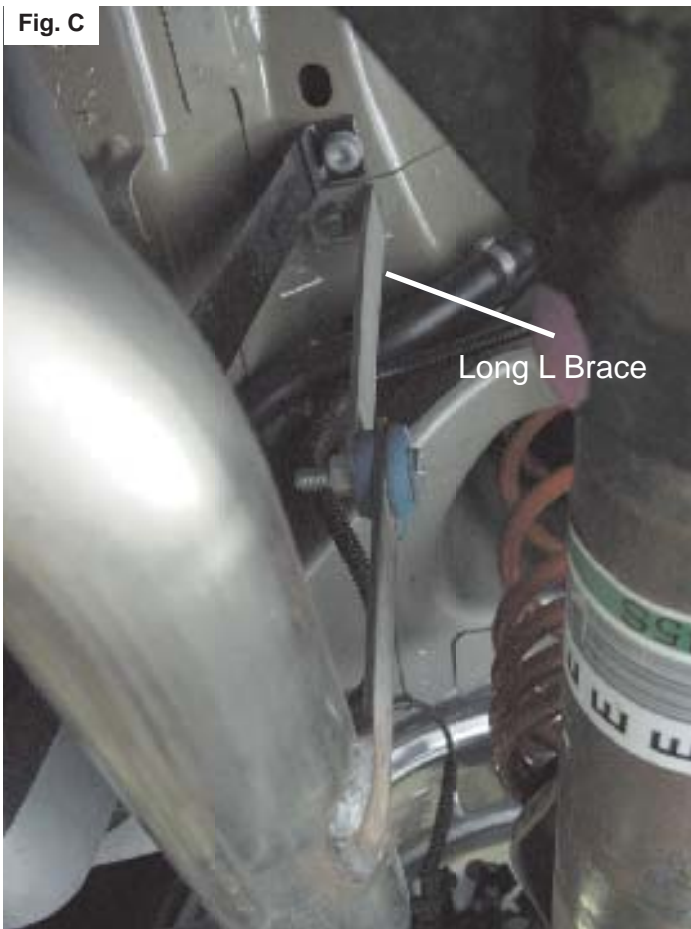
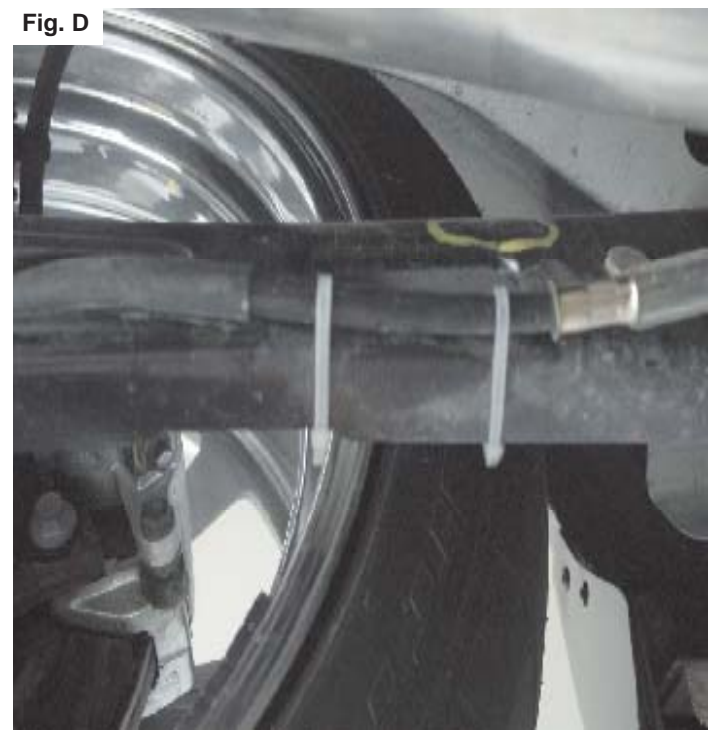


Fig. D



PART # 4389

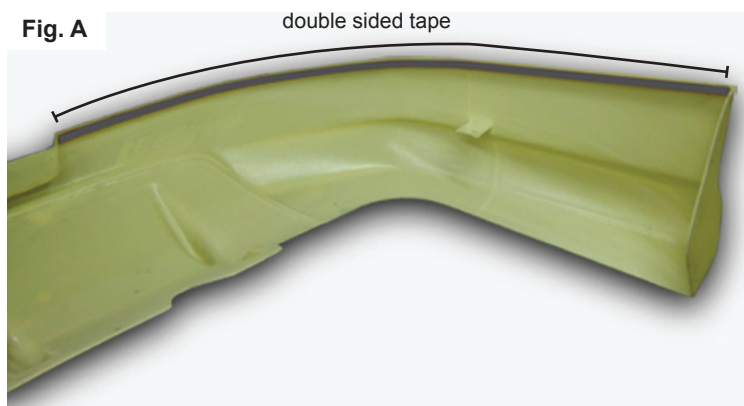
2010-2011 Mustang Rear Valance

Notice: Pre fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable! After the parts have been primed and painted install the double sided tape! The surface where the 3M double sided tape is contacting must be cleaned with isopropyl alcohol and be a minimum of 75 degrees F constant through the drying process! Allow the 2-sided tape to dry 24 hours before driving!

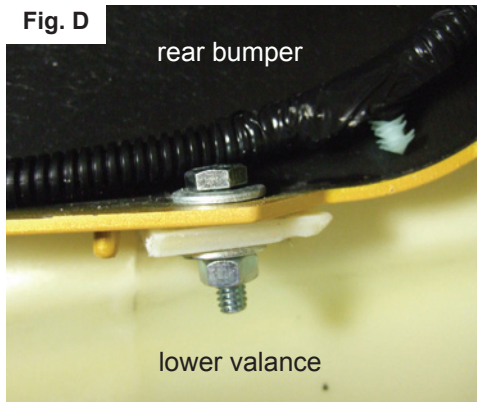
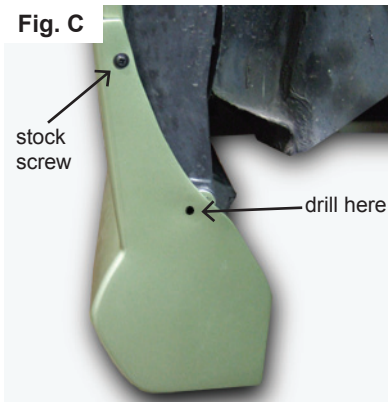
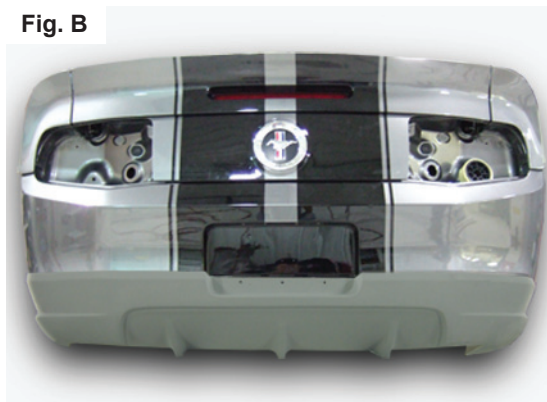
Step 1: Remove the factory cat-back exhaust system, rear bumper and rear bumper absorber. **(Keep all factory hardware! It will be reused!)**

Step 2: Remove the black factory lower valance from the bumper and reinstall the back bumper to the car with out the factory lower valance.

Step 3: (Only after the valance has been painted! If you are test fitting go to next step!) Install the 3M double sided tape along the guidelines an 1/8" away from the top edge of the part **as shown in fig.A.** Peel and fold about 2" of the red backing from each end of tape, so when you place the lower valance on the rear bumper the red backing is exposed and can be pulled. **(This will allow you to get the best alignment of the part.)**



Step 4: Align the rear valance with the back of the bumper **as shown in fig.B.** Reinstall the top screws in the wheel wells **as shown in fig.C.** Install the supplied bolts, nuts, and washers through both mounting tabs on the valance, to the bumper **as shown in fig.D.**



PART # 4389		
QTY	DESCRIPTION	HARDWARE #
1	ROLL OF 1/2" 2-SIDED TAPE	VHB 150
2	3/4" BOLTS	13003
2	1/4" NUTS	36102
4	WASHERS	33004

Step 5: During test fit only! Drill an 1/8" hole through the predrilled holes in the lower valance tag area into the bumper **as shown in fig.E**. Reinstall three of the screws that secured the factory rear valance to the bumper in this location. Drill an 1/8" hole in the wheel wells through the predrilled holes in the lower valance, **refer to fig.C**. Install the factory screws.

Step 6: (Only after the valance has been painted and double sided tape has been installed!) With the top screw in the wheel wells and the supplied bolts installed in the mounting tabs, pull the red backing from the double sided tape slowly. After all the backing is removed, firmly press the edges of the valance to securely adhere the tape. Reinstall the remaining wheel well screws and tag area screws.



URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the finished sided of the part! The tape adheres best when it is applied to a painted surface. Cervini's does not recommend baking parts off the vehicle, if necessary parts MUST be supported properly!



PART # 4391

2010-2011 Mustang Side Skirt Filers

Notice: Pre fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable!

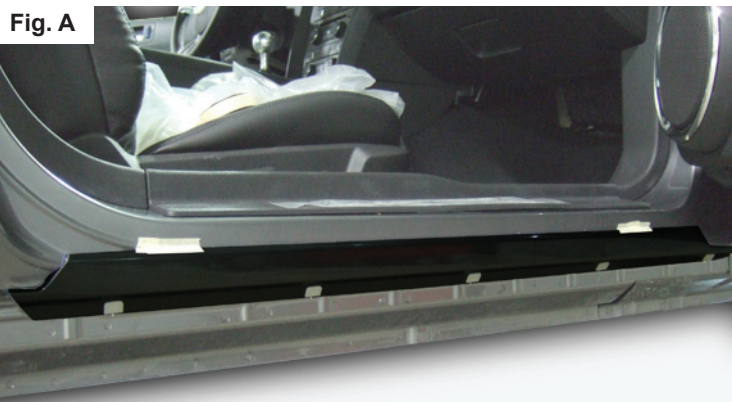
Step 1: Remove the factory side skirts.(Keep all factory hardware! It will be reused!)

Step 2: Remove the plastic clips from the side skirts and install them on the side skirt fillers.

Step 3: Install the side skirt fillers on the car as shown in fig.A. The clips mount in the factory locations.

(There is a left and right side skirt filler. Make sure you put them on the correct side.) Use the provided long black screws to secure the side skirts

to the side skirt fillers in the door jams. Do not use the short philips screws provided with the side skirts. They will not be long enough to screw in to the rocker panel.



URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures **MUST** be followed **EXACTLY** for **PROPER ADHESION** and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you **MUST** clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you **PRIME** and **PAINT** the areas where the 2-sided tape is used as you would if it was the finished sided of the part! The tape adheres best when it is applied to a painted surface. Cervini's does not recommend baking parts off the vehicle, if necessary parts **MUST** be supported properly!



PART # 4391

QTY	DESCRIPTION	HARDWARE #
10	LONG PHILIPS SCREWS	2623

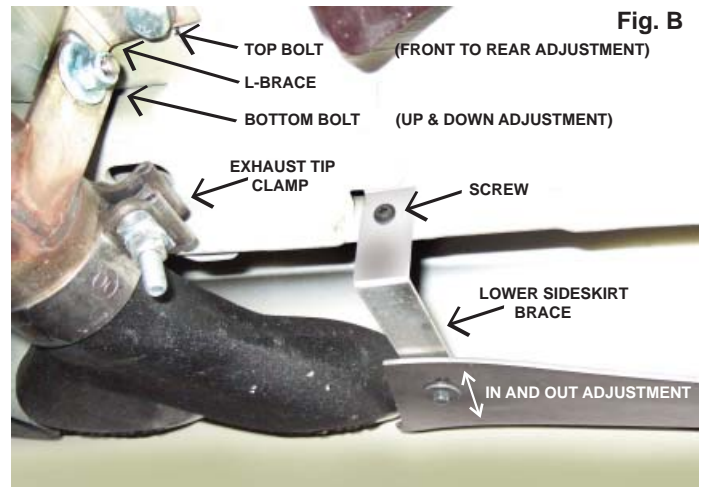
PART #4307**05-08 MUSTANG SIDE SKIRTS FOR SIDE EXHUAUST**

Notice: Prefit Before Painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

Painted or Altered Parts are Non-Refundable

The surface that is in contact with the 3M 2-sided tape must be cleaned with isopropyl alcohol & the temperature must be a minimum of 75 degrees F, before applying . Allow the 2-sided tape to dry 24 hours before driving.

Pre-fitting the side skirts: Remove the factory side skirts and the plastic clips that hold them in place. Hold the new side skirt in place and install the factory push pin in the lower hole of the front wheel well. Drill a 1/8" hole through the top hole in the side skirt and install the screw supplied in the hardware packet. With the inside mounting flange touching the rocker there should be a 1/4" gap from the bottom of the door to the side skirt. While holding the side skirt in place open the door and drill a 1/8" hole through the existing holes in the mounting flange. After the holes have been drilled install the short screws provided in the hardware packet **as shown in fig A**. We have supplied you with a brace for adjustment; mount the brace to the side skirt with the bolt, nut, and washers. Drill a 1/8" hole through the hole in the brace and into the pinch weld then install the screw **as shown in fig. B**. and install the silver screw in the hardware packet. The screws used to mount the side skirts in the wheel well, in front of the rear tire need to be installed after the side skirts have been painted.

**PAINTING INSTRUCTIONS**

VERY IMPORTANT: The following painting procedures **MUST** be followed **EXACTLY** for **PROPER ADHESION** and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted **THOROUGHLY** (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you **MUST** clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.



Installing the side skirts: Included in the hardware packet is a roll of 3M 2-sided tape. After the side skirts have been painted, install the 3m 2sided tape along the guidelines 1/8" away from the outer edge **as shown in fig. C**. Peel and fold about 2" of the red backing from each end of each piece of tape, then place the side skirt on the car so that the red backing is exposed and can be pulled, start with the front of the side skirt and work your way to the back (this will allow you to get the best alignment of the part). Pull the backing slowly. After all the backing is removed, firmly press the edges of the side skirt to securely adhere the tape. Attach the lower brace to the side skirt with the bolt, nut and washers, **DO NOT TIGHTEN THIS BOLT**. At this time you will need to insert the exhaust tip into the exhaust pipe. Adjusting the exhaust tip centered with the opening in the side skirt needs to be done in this order.

Step 1: Align the tip level with the top of the opening in the side skirt and approximately 1/4" out from the opening **as shown in fig.D** then tighten the exhaust tip clamp.

Step 2: Adjust the exhaust up and down to make the tip centered with the opening use the bottom bolt on the L-brace that's connecting the exhaust pipe to the brace and tighten the bolt.

Step 3: Adjust the exhaust front to back to make the tip centered with the opening with the top bolt on the L brace that connects the brace to the floor and tighten the bolt.

Step 4: At this time it may be needed to loosen the clamp that holds the tip, readjust the tip and tighten the clamp before proceeding.

Step 5: The front of the exhaust opening can be adjusted in and out with the lower brace **as shown in fig. B**.

Step 6: Adjust the back of the opening by pulling the lower part of the side skirt out and with a 1/8" drill bit, drill and install a screw in the bottom hole in the wheel well **as shown in fig. E**. Apply some pressure in to the top of the skirt then drill and install the top screw.

Fig. C



Fig. D

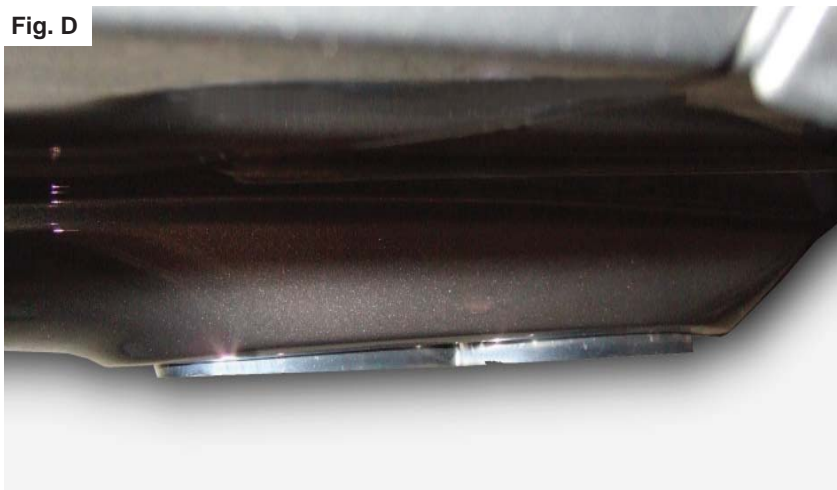
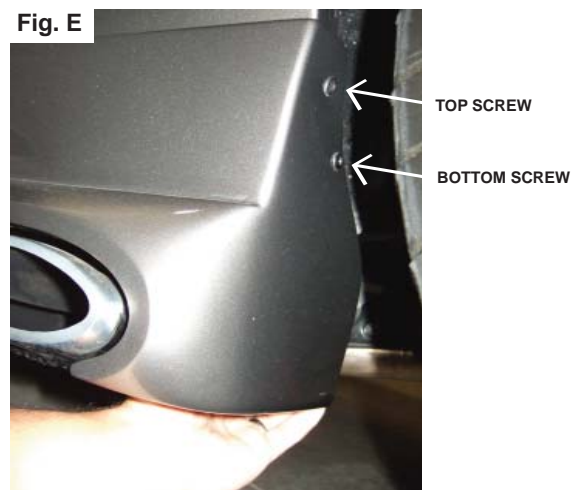


Fig. E



PART #4307		
QTY	DESCRIPTION	HARDWARE #
1	ROLL OF 2-SIDED TAPE	VHB 124
20	FLAT-HEAD PHILLIPS SCREWS	32144
2	HEX BOLTS	13003
2	HEX NUTS	36102
4	WASHERS	33004
2	L-BRACES	TEM-027

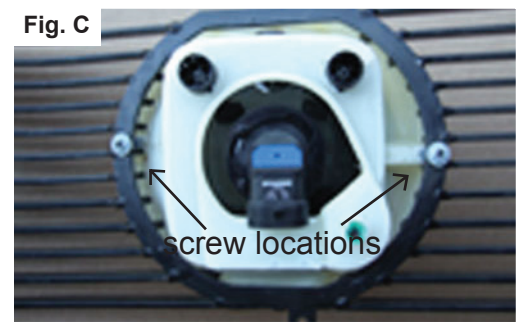
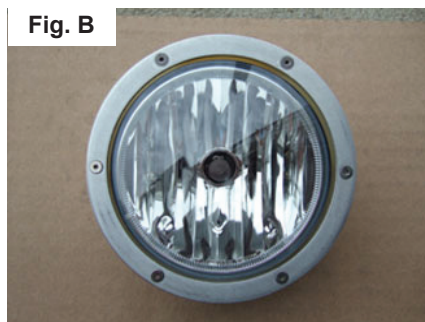


PART # 7024,7026 & 7257 2005-2011 C-SERIES LOWER BILLET GRILLE

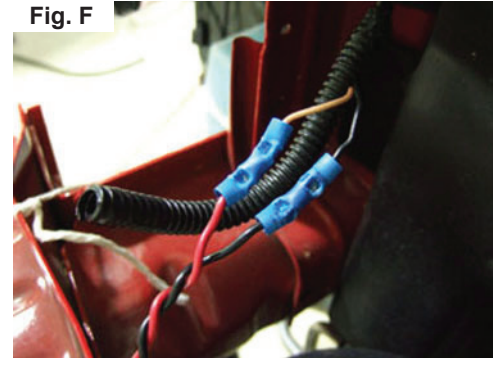
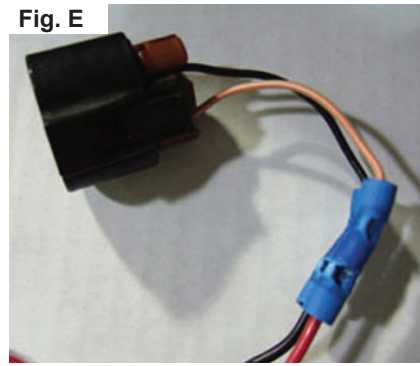
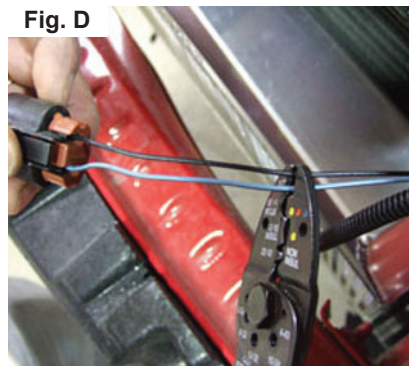
Notice: Pre fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable!

Step 1: Place the lower billet grille in the lower mouth opening of the bumper. Center the grille in the mouth opening and make sure the grille bars are parallel to each other. Mark the mounting locations of the grille on the bumper and drill an 1/8" hole in the marked locations. Use the short Phillips screws to secure it in place.

Step 2: (Only if you have fog light option.) Align the light mounts, with the three holes in the back of the fog light bucket and snap it into place **as shown in fig.A**. With the tapered holes in the light bezel facing up, screw it to the light bucket **as shown in fig.B**. The light buckets have two steps on the back of them to help align it to the grille. Align the steps on the back of the light bucket to the pre drilled holes in the grille trim rings and screw it to the grille **as shown in fig.C**.



Step 3: The factory fog light wires must be cut and extended to reach the fog lights in the lower billet grille. Peel back the black wire loom and cut the wires five inches from the back of the plug **as shown in fig.D**. Strip a 1/4" off the cut ends of the plug wires and the extending wires that are provided in the hardware pack. Use the supplied butt connectors to connect the plug wires to the extending wires **as shown in fig.E**. (Black goes to black.) Use the supplied butt connectors to connect the extending wires to the factory wire harness **as shown in fig.F**. Wrap all the connections with electrical tape to keep moisture from getting to them.



PART # 7024		
QTY	DESCRIPTION	HARDWARE #
8	SMALL PHILLIPS SCREWS	3265



PART #7026,7257		
QTY	DESCRIPTION	HARDWARE #
8	SMALL PHILLIPS SCREWS	3265
12	HEX HEAD SCREWS	992210A145
2	FOG LIGHT BUCKETS	7026, RA-LA
2	FOG LIGHTS	7015
4	LONG BLACK SCREWS	WE2623
2	2' LENGTHS OF BLACK WIRE	758K55
2	2' LENGTHS OF RED WIRE	758K55
2	ALUMINUM TRIM BEZELS	TEM-041
8	BUTT CONNECTOR	MC7227K13

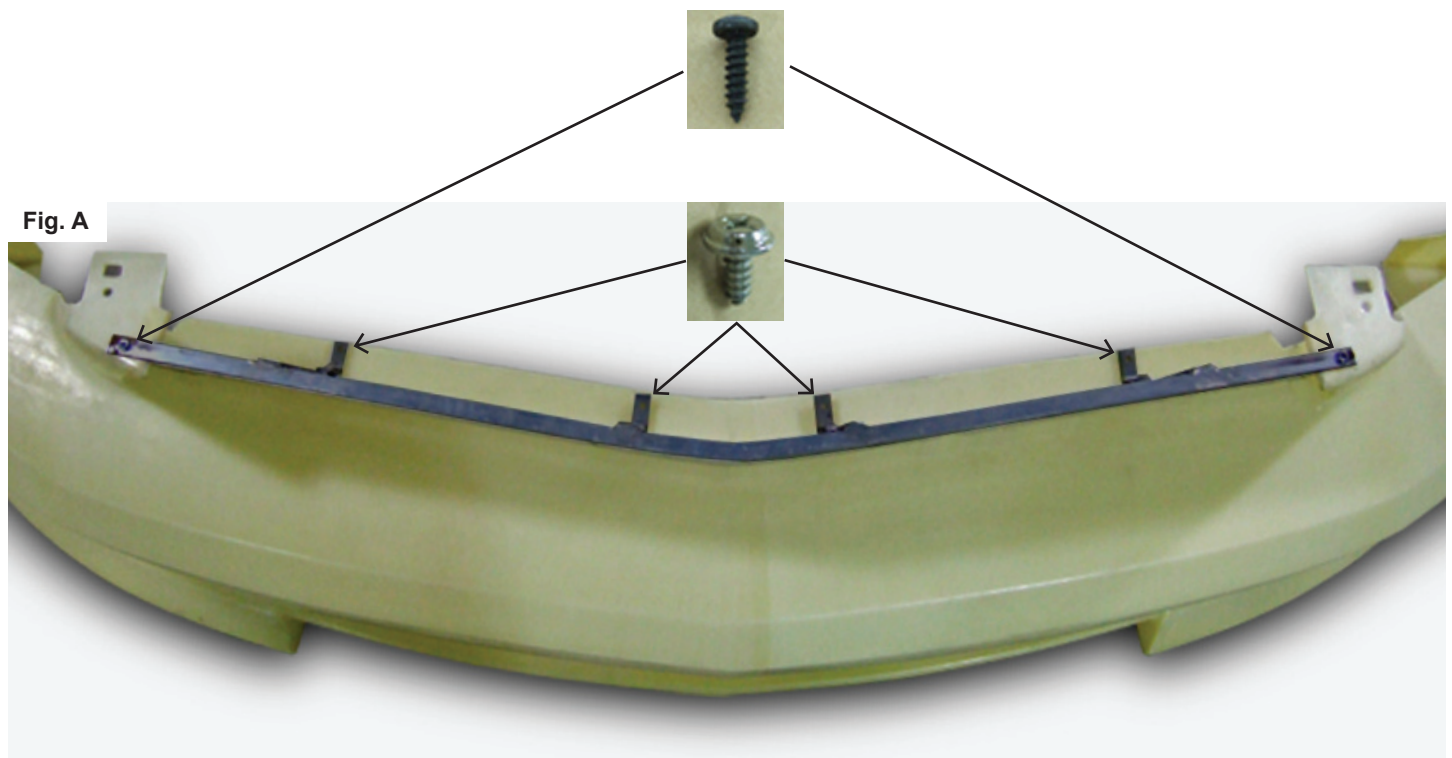
PART # 7256

2010-2011 C-SERIES UPPER BILLET GRILLE

Notice: Pre fit before installing! Install parts according to these instructions!
Altered Parts are Non-Refundable!

Step 1: Place the billet grille in the top mouth opening of the bumper. Center the grille in the mouth opening and make sure the grille bars are parallel to each other.

Step 2: Align the pre drilled holes in the billet grille with the pre drilled holes in the front bumper. Use the small black screws on the top of the grill and use the short philips screws on the bottom of the grille **as shown in fig.A.**



PART # 7256		
QTY	DESCRIPTION	HARDWARE #
2	SMALL BLACK SCREWS	90935A148
4	SHORT PHILLIPS	3265

PART # 3353 2010-2011 C-SERIES FRONT BUMPER INSTRUCTIONS

Notice: Pre fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable!

Step 1: Remove the factory bumper from the car. **(Keep the hardware because it will be reused)**

Step 2: Remove the two 10mm bolts that hold the plastic bumper support to the fender **as shown in fig.A**. Remove the bumper support and discard it you will not reuse it. Repeat this procedure to the other side of the car.

Step 3: Cut out the supplied template. Tape it to the bottom of the fender where the bumper meets. Carefully align the template with the back edge and out side roll of the fender **as shown in fig.B**. Use a center punch to mark center, than drill the holes out with a 5/16" drill bit.

Fig. A

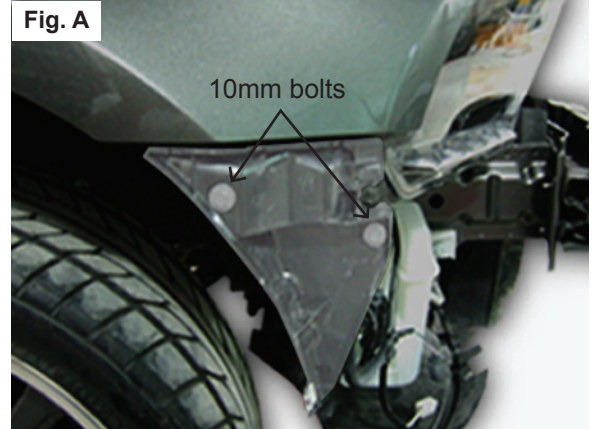


Fig. B

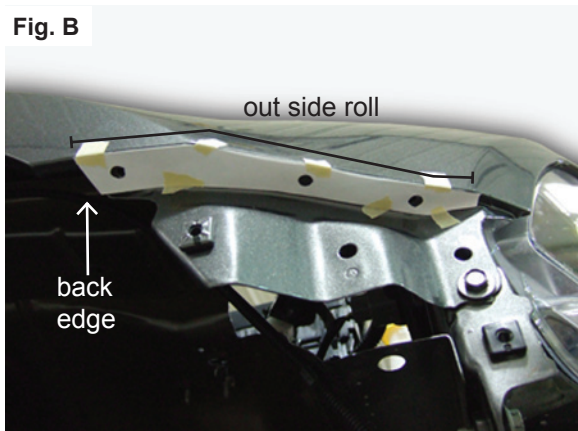
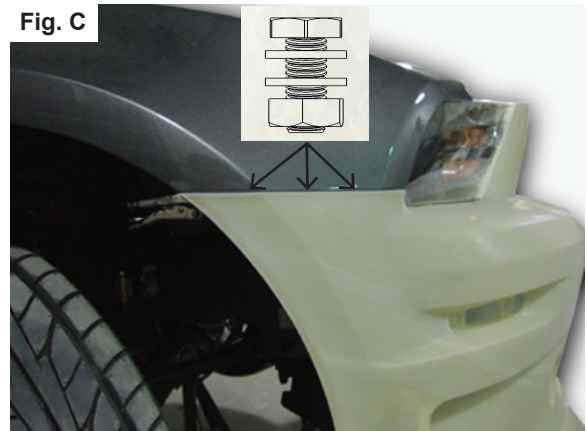


Fig. C



Step 4: The front bumper mounts in the factory locations with the factory hardware. Except for the fenders. Use the supplied 3/4" bolts, washers, and nuts in the predrilled locations **as shown in fig.C**. Remove four of the clip nuts from the bottom splash pan **as shown in fig.D**. **(You will reuse the bolts to install the lower bumper extension but not the clip nuts.)** Install the four supplied clip nuts to the lower bumper extension **as shown in fig.E**. Install it to the car using the factory hardware from the stock splash pan.

Fig. D

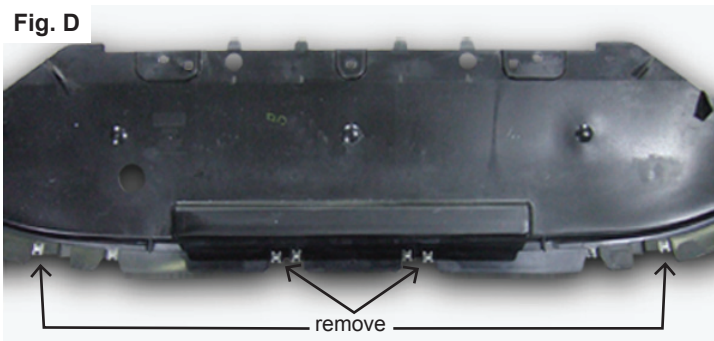
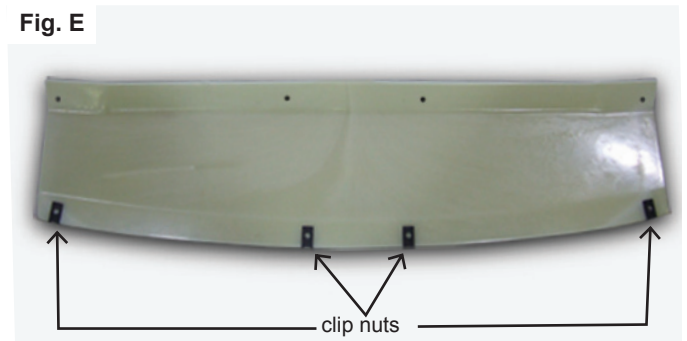


Fig. E



Part # 2218

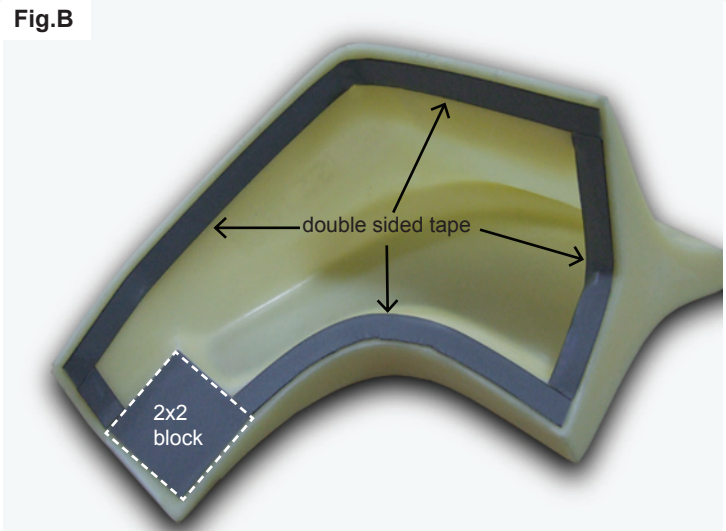
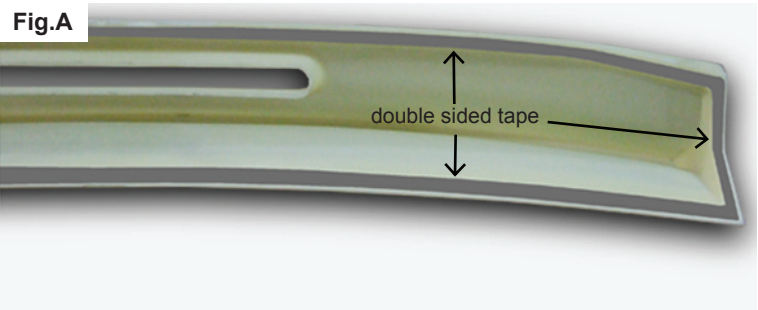
2010-2011 Mustang Ducktail Wing

Notice: Pre fit before painting! Install new, unpainted parts according to these instructions! Then remove parts, paint them and re-install! Painted or Altered Parts are Non-Refundable! After the parts have been primed and painted install the double sided tape! The surface where the 3M double sided tape is contacting must be cleaned with isopropyl alcohol and be a minimum of 75 degrees F constant through the drying process! Allow the 2-sided tape to dry 24 hours before driving!

Step 1: Remove the factory trunk wing. The cervini wing is designed to cover the holes in the trunk from the factory wing.

Step 2: Hold the trunk extension in place and check the alignment from the left to the right. Remove the trunk extension and hold in place the quarter extensions, check the alignment with the quarter panel and the rear bumper. **(Make sure all parts properly align.)**

Step 3: Included in the hardware packet is a roll of 3M double sided tape. **After the trunk extension has been painted**, install the 3M double sided tape along the guidelines an 1/8" away from the outer edge of the wing **as shown in fig.A**. Peel and fold about 2" of the red backing from the ends of each piece of tape. Place the trunk extension on the trunk so that the backing is exposed and can be pulled. **(This will allow you to get the best alignment of the part.)** Center the wing from left to right and push in on the middle of the wing until it touches the third brake light. Pull the backing slowly. After all the backing is removed, firmly press the edges of the wing to securely adhere the tape.



Step 4: Included in the hardware packet is a roll and two squares of 3M double sided tape. **After the quarter extensions have been painted**, install the 3M double sided tape along the guidelines an 1/8" away from the outer edge of the part and a 2x2 square in the bottom corner **as shown in fig.B**. Peel and fold about 2" of the red backing from each piece of tape, also fold the backing from the 2x2 square of tape. Place the quarter extension on the quarter panel so that the red backing is exposed and can be pulled. **(This will allow you to get the best alignment of the part.)** Once proper alignment is achieved pull the backing slowly. After all the backing is removed, firmly press the edges of the part to securely adhere the tape.



PART # 2218		
QTY	DESCRIPTION	HARDWARE #
1	ROLL OF 1/2" 2-SIDED TAPE	VHB 213

URETHANE PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

Note: Make sure you PRIME and PAINT the areas where the 2-sided tape is used as you would if it was the finished sided of the part! The tape adheres best when it is applied to a painted surface. Cervini's does not recommend baking parts off the vehicle, if necessary parts MUST be supported properly!

