

## REAR SPOILER INSTALLATION INSTRUCTIONS

**Notice: Prefit Before Painting!  
Painted or Altered Parts are Non-Refundable**

**Important: DO NOT fill in vent holes on underside of wing  
DO NOT blow air into vent hole, it will damage the part  
The flat washers MUST be used in conjunction  
with the screws when attaching spoiler**

- STEP 1. Open deck lid and remove any trim panels on the underside with your panel puller and/or screw-driver.  
Remove carpet or floor mat to prevent hot metal shaving burns.
- STEP 2. Place the supplied drill guides into mounting holes and brake light wire hole (if required). *(Use a small piece of masking tape to hold them in place if they have a tendency to fall out)*. Place spoiler on deck lid and align in proper position. Check for proper alignment using tape measure *(side to side, front to back)*. Using masking tape, secure drill guides to deck lid and remove spoiler, lifting straight up and leaving drill guides on deck lid.
- STEP 3. Slide a 1/16" drill bit or paper clip through the small hole on the drill guide / t-strip stem. Mark the paint surface to locate the center of the hole to be drilled.
- STEP 4. Using a 1/8" drill bit, drill hole using the marked spot from step (3). Drill through any inner sheet metal which prevents the bolts from access to the spoiler.
- STEP 5. Using a 5/16" drill bit, drill through the 1/8" drilled hole in step (4).
- STEP 6. Using a 5/8" hole saw, *(only if required)* drill an access hole for the screw as noted in step (4).
- STEP 7. Coat all raw or bare steel with etching primer. Allow to dry. Place round gaskets on mounting locations and brake wire location *(if required)*. Install brake light *(if brake light is required)* on spoiler and secure with stainless steel screws. Place spoiler on decklid. Hold in

QTY	DESCRIPTION	PART #	
(1) PER EA	THREADED INSERT	1/4"X20X3/4"	13003
(1) PER EA	THREADED INSERT	1/4"X20 WASHERS	33004
(1) PER EA	THREADED INSERT & BRAKE LIGHT	DRILL GUIDES / PLASTIC T-STRIPS	TEC-001
(1) IF REQUIRED	BRAKE LIGHT (IF REQUIRED)	LG1184 or E7ZZ13A613C	
(4) FOR LIGHT PART #LG1184	PHILLIPS SCREWS (IF REQUIRED)	93406A244	
(2) FOR LIGHT PART #E7ZZ13A613C	PHILLIPS SCREWS (IF REQUIRED)	WE676	
(1) PER EA	THREADED INSERT & BRAKE LIGHT	ROUND GASKETS	P9112

